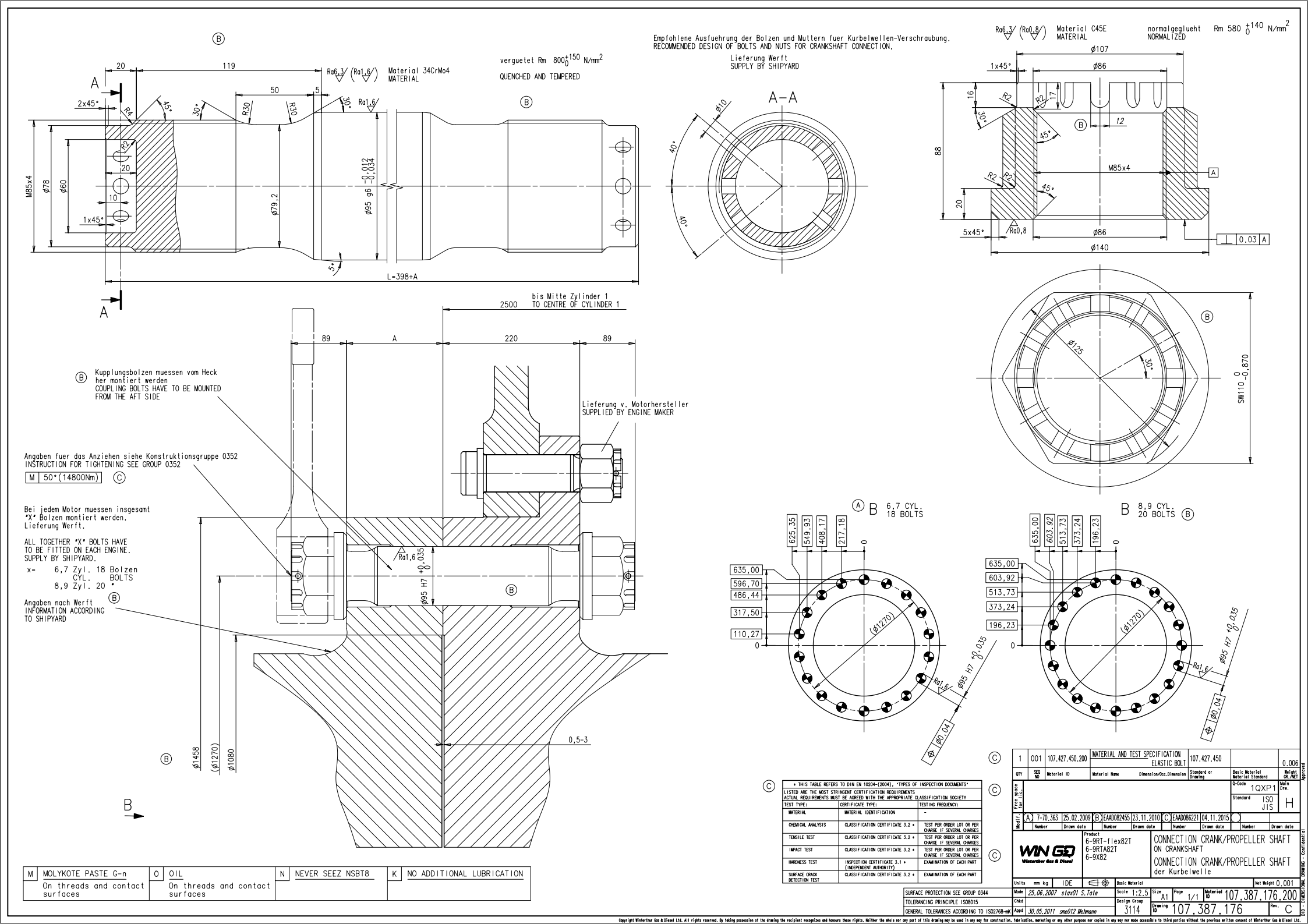

M MOLYKOTE PASTE G-n On threads and contact surfaces	O OIL On threads and contact surfaces	N NEVER SEEZ NSBT8	K NO ADDITIONAL LUBRICATION

* THIS TABLE REFERS TO DIN EN 10204-(2004), "TYPES OF INSPECTION DOCUMENTS"		
LISTED ARE THE MOST STRINGENT CERTIFICATION REQUIREMENTS ACTUAL REQUIREMENTS MUST BE AGREED WITH THE APPROPRIATE CLASSIFICATION SOCIETY		
TEST TYPE:	CERTIFICATE TYPE:	TESTING FREQUENCY:
MATERIAL	MATERIAL IDENTIFICATION	-
CHEMICAL ANALYSIS	CLASSIFICATION CERTIFICATE 3.2 *	TEST PER ORDER LOT OR PER CHARGE IF SEVERAL CHARGES
TENSILE TEST	CLASSIFICATION CERTIFICATE 3.2 *	TEST PER ORDER LOT OR PER CHARGE IF SEVERAL CHARGES
IMPACT TEST	CLASSIFICATION CERTIFICATE 3.2 *	TEST PER ORDER LOT OR PER CHARGE IF SEVERAL CHARGES
HARDNESS TEST	INSPECTION CERTIFICATE 3.1 * (INDEPENDENT AUTHORITY)	EXAMINATION OF EACH PART
SURFACE CRACK DETECTION TEST	CLASSIFICATION CERTIFICATE 3.2 *	EXAMINATION OF EACH PART

1	001	107.427.450.200	MATERIAL AND TEST SPECIFICATION ELASTIC BOLT		107.427.450						0.006
QTY	SEQ NO	Material ID	Material Name	Dimension/Occ.Dimension	Standard or Drawing						Weight GR./NET
Free space for rev.										Q-Code 1QXP1	Main Dra.
										Standard ISO JIS	H
Modif.	A	7-70.363	25.02.2009	B	EAAD082455	23.11.2010	C	EAAD086221	04.11.2015		
	Number		Drawn date		Number	Drawn date		Number	Drawn date	Number	Drawn date

WIN GD Winterthur Gas & Diesel	Product 6-9RT-flex82T 6-9RTA82T 6-9X82	CONNECTION CRANK/PROPELLER SHAFT ON CRANKSHAFT CONNECTION CRANK/PROPELLER SHAFT der Kurbelwelle									
Units mm kg	IDE	Basic Material									Net Weight 0.001
Mode 25.06.2007 stax01 S.Tate		Scale 1:2.5	Size A1	Page 1/1	Material ID 107.387.176.200						
Chkd		Design Group 3114	Drawing ID 107.387.176		Rev. C						
Appd 30.05.2011 sme012 Mehmann											

SURFACE PROTECTION SEE GROUP 0344
TOLERANCING PRINCIPLE ISO8015
GENERAL TOLERANCES ACCORDING TO ISO2768-mK

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