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S	PECIFICATION which m	ust be m	et							
36	OUTLET - Dirty oil piston underside - Flow with SAC pressure to sludge of - Min. inclination of drain pipe: 60 % - Must not be connected to other dro		oriate arrangement	5	– Gravity flow	nder cooling water / to cooling water	drain. drain tank or	appropria	te tank	
(37 3 (41 (43	OUTLET - Leakage oil gland box - Gravity flow to sludge tank or app OUTLET - Venting crankcase - Venting to funnel - Must not be connected to other ver	ropriate tank		- (11) B -	Otherwise b - Washing wa Mixing ratio - Washing wa - Washing wa - Washing wa	wasning water if an optional SA ilinded with a blind ter properties: Fre according to chem ter supply pressur ter supply pressur ter temperature: 5 ter pump circulatio ter circulation tan	flange sh water mixe nical washing c e: 3 bar 0°C - 60 °C n rate: 3.8 m3	d with a c agent suppl 8/h	hemical washing	agent
	- Minimum inclination according to TC - Must not be connected to other ver		tion		– Working air,	or turbocharger cle supply pressure:	7-9 bar	00		
. (57) OUTLET - Various leakages - Gravity flow to sludge tank or app	ropriate tank		(13)		water from scave to oily water tai				(
)				(16) (17) (B) (18)	 Gravity flow OUTLET - SAC Only in use Otherwise b To chemical OUTLET - SAC 	condensate water to bilge water to washing water if an optional SA olinded with a blind washing water cir venting utside of engine ro	ank or approp C washing sys flange culation tank	tem is inst		nip side
-	37	TOLE	ACE PROTECTION SEE GROUP 0344 RANCING PRINCIPLE ISO8015 RAL TOLERANCES ACCORDING TO ISO276	Copyrigh By taking of this dr	A sde101 mhu019 30. - dki021 mhu019 23. kev. creator Approver App Approver Approver App Approver Approver App Approver Approver App Approver Approver Appr	LEAKAGE SYSTEM DIAC able Dimension NX Units [MM] [kg] reserved, any part recognize any part trection, copied in Design Qty	synopsis COLLECTI GRAM Basic Material	ON/WASH 9724 Q-Code	Approved Activity Cod HING SYS. Net Weight A X M Standard 228272 Drawing	t 0.001 F
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	10 11 12 13 14 15		
SYSTEM PROPOSAL		Turbocharger type A** B** Min. Inclination	Pos. SYSTEM COMPONENTS *1)
		$\begin{array}{cccccc} 2x & A165 & / 265 & 65 & 80 & > 5^{\circ} \\ 2x & A270 & 65 & 100 & > 5^{\circ} \end{array}$	001 Sludge oil trap (according to separate drawing) 002 Throttling disc (size shown on separate sludge oil trap drawing)
A		2x A175 / 275 65 100 > 5°	003 Sludge or appropriate tank A
		2× A280 80 100 > 5°	004 Air vent manifold
_		3x A165 / 265 65 100 > 5°	(B) 005 Chemical washing water circulation tank *13) (B) 006 Chemical washing water circulation pump
		3x A270 65 125 > 5°	B 007 Chemical washing water strainer (0.5-1.0 mm)
в		3x A175 / 275 65 125 > 5°	в
		2x MET42MB / II 50 65 > 3°	Pos. ENGINE CONNECTIONS *2)
		2x MET48MB / II 65 80 > 3° 2x MET53MB / II 65 80 > 3°	5 OUTLET - Cylinder cooling water drain
		2x MET60MB / II 80 100 > 3°	(1) INLET - SAC washing water
c		2× MET66MB / II 80 100 > 3°	10 INLET - Air for turbocharger cleaning C (13) OUTLET - Oily water from scavenge air receiver *11) C
		2x MET71MB / II 80 100 > 3° 2x MET83MB / II 100 125 > 3°	(b) OUTLET - SAC condensate water *4) *11)
uorking_air_7-9_bar			B (17) OUTLET - SAC washing water
	EXHAUST SIDE	3x MET42MB / II 50 80 > 3° 3x MET48MB / II 65 100 > 3°	OUTLET - SAC venting *5) OUTLET - Dirty oil piston underside
		3x METS3MB / II 65 100 > 3°	3 OUTLET - Leakage oil gland box
	B*6*7)	3x MET60MB / II 80 125 > 3°	(1) OUTLET - venting crankcase
		3x MET66MB / 80 125 > 3° 3x MET71 80 125 > 3°	OUTLET - Venting turbocharger OUTLET - Various leakages
	A*** A*** A*** A*** A***		Uniter - Harinous reannages
			Pos. ENGINE COMPONENTS *3)
			EC01 Scavenge air cooler washing plant
			B EC02 Turbocharger (TC)
	>╙┼── ╙╨── ╙┼── \/₂ゝ	<u>.</u>	EC03 Throttling disc EC04 Venting Unit F
	102 ⁷ 😫 🖲 ECO2 🖌 🐸 🐻 4FC 08 😂 🔨 ECO2 🗋		EC05 Condensate drain unit
			B EC06 SAC washing water spray nozzle
			B EC07 SAC washing water isolating valve B EC08 TC dry cleaning device
			G
			Remarks:
	venting *5) <elu3< td=""><td></td><td> Air vent and drain pipes must be fully functional at all inclination angles of the ship at which the engine must be operational. </td></elu3<>		 Air vent and drain pipes must be fully functional at all inclination angles of the ship at which the engine must be operational.
to oily water drain tank			*1) To be installed by the shipyard.
	MAIN Image: Constraint of the second secon		*2) Refer to the "Pipe Connection Plan" for the execution and location of the engine pipe connections.
			*3) To be delivered by the engine manufacturer, i.e. already equipped on engine side.
	®		*4) The amount of condensate water drained off after the SAC depends on the relative air humidity and the scavenge air temperature before
			and after the SAC. Under extreme ambient conditions a maximum condensate quantity of
° () () () () () () () () () () () () ()	80 • • • • • • • • • • • • • • • • • • •		up to 0.16 kg/kWh may be produced.
			 *5) Free flow venting outside of engine room. *6) Depends on turbocharger type, see table on the left side.
			 *6) Depends on furbacharger type, see fable on the left side. *7) Vent pipe diameter as per turbacharger requirements.
	40 B		*8) Vent pipe diameter of common collection pipe.
k vashing ng	80. market		*9) Installed as required (check with the pipe connection plan).
			*10) Manifold pipe for 2 TC
	···· \ -·····		*11) Drain connection 13 and 16 are with air flow from scovenging air system. It is recommended to connect these drains to different tanks. The tanks must be designed with sufficiently sized vents
			tanks. The tanks must be designed with sufficiently sized vents to avoid excessive pressure in the tanks. The drain amount depends on the ambient conditions.
			(R) *12) Switching to the chemical washing water circulation tank must be
			 carried out for SAC cleaning. (B) *13) Washing water is heated to between 50 and 60 *C by a heating coil.
		Compressed air pipes	ענויא א and by "C by a heating coll.
	X	Air vent pipes Drain & overflow pipes	м
		Washing water pipes	
		v water — Dirty oil drain pipes	-
	- drain tank dru	ain tank Pipes on engine	
		O Pipe connections	N
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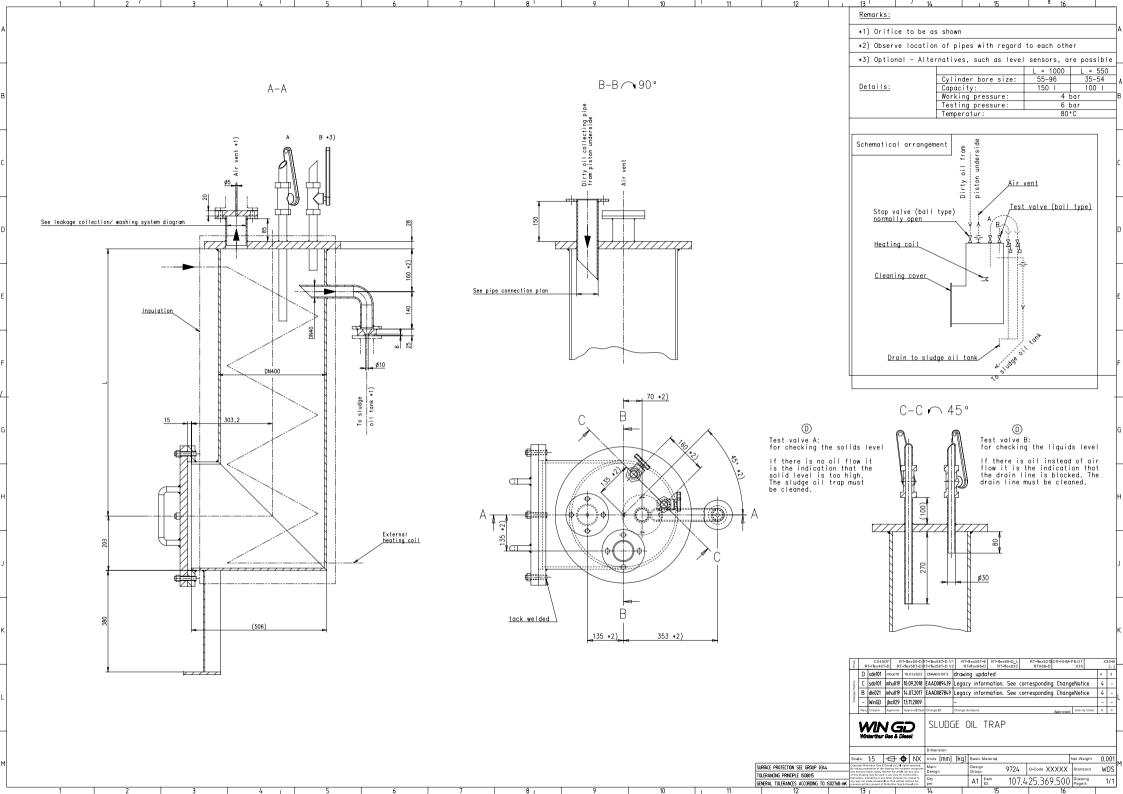
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 SURFACE PROTECTION SEE GROUP (344 TOLERANDING PRINCIPLE ISORITS GENERAL TOLERANCES ACCORDING TO ISO2748-INK





MIDS - LEAKAGE-COLLECTION_&_WASHING-SYSTEM. (DG9724) WinGD X82-2.0

TRACK CHANGES

DATE	SUBJECT	DESCRIPTION
2019-08-23	DRAWING SET	First web upload
2023-12-20	PAAD328272B	New revision

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