

Available executions

Execution No.	Material ID	Attribute 1: Emission class (Tier)			
		Tier II without SCR	Tier III HP-SCR on-engine	Tier III HP-SCR off-engine	Tier III LP-SCR off-engine
001	PAAD177827	X		X	X
002	PTAA038558		X		


NOTE

The above executions can be configured using the Engine Configurator.

Detailed guidance for the executions is provided within the Marine Installation Manual (MIM). If a specific execution of interest is not shown in the above table, then it may still be under development or not available. For further information or in case of a project-specific request, WinGD must be contacted directly.

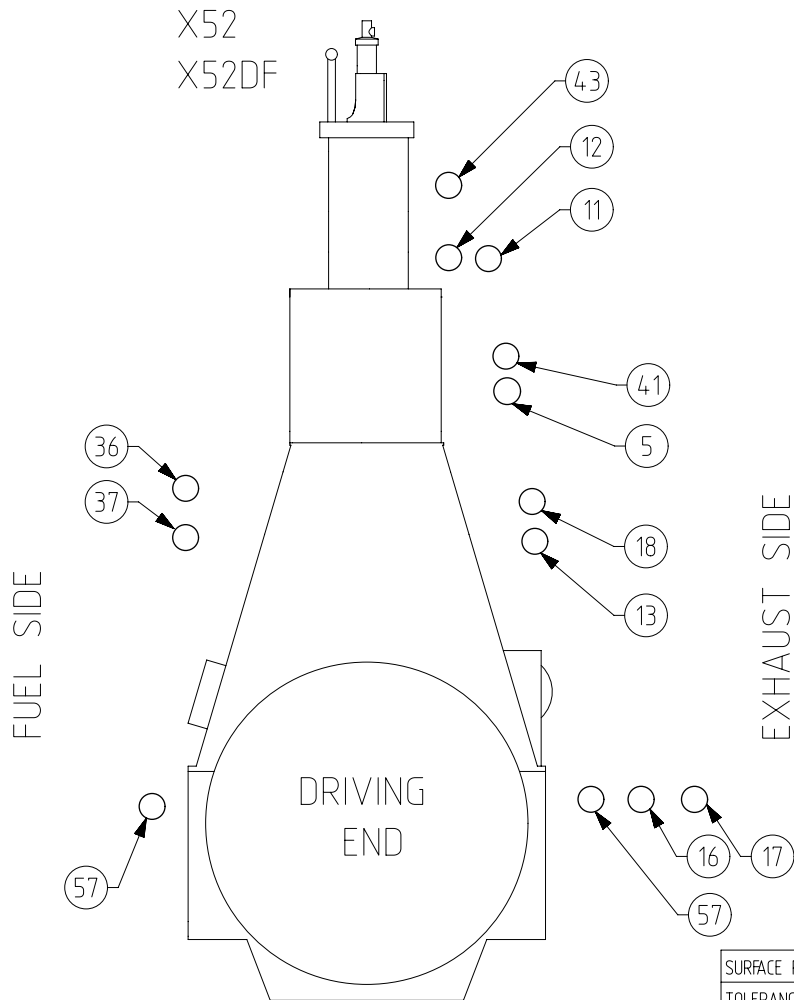
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
Prod.	X52										
Change History											
	-	sna102	mhu019	24.05.2023	CNAA003753	new Design		-	-		
	Rev.	Creator	Approver	Approval Date	Change ID	Change Synopsis	Approved	Activity Code	E C		
 <p>Winterthur Gas & Diesel</p>				<p>LEAKAGE COLLECTION/WASHING SYS.</p> <p>MIDS master drawing</p>							
separate BOM available				Dimension							
Scale	-		NX	Units [mm] [kg]	Basic Material			Net Weight	0.001		
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				Qty per	A4	Item ID	PTAA025308		Drawing Page/s	1/1	

SEQ NO	QTY	Item ID	Item Name	Dimension	Standard-ID	Basic Material	Net Weight
001	1	PAAD177965	LEAKAGE COLLECTION/WASHING SYS.				0.001
Prod.	5,6,7,8 X52						
Change History							
	B	sna102	mhu019	07.11.2022	CNAA002687	Main Design/Drawing Introduced	4 3
	A	yku101	mhu019	13.09.2019	EAAD090104	Legacy information. See corresponding ChangeNotice	4 3
	-	grpadm	bha009	16.01.2015	EAAD778076	-	- -
	Rev.	Creator	Approver	Approval Date	Change ID	Change Synopsis	Activity Code E C
 Winterthur Gas & Diesel			LEAKAGE COLLECTION/WASHING SYS.				
Bill Of Material			Dimension				
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			Main Design Yes		Design Group 9724	Q-Code XXXXX	Standard WDS
			Qty per Engine	A4	Item ID PAAD177827	BOM Page/s	01/01

SPECIFICATION which must be met ①

④1	OUTLET - Venting crankcase - Venting to funnel - Must not be connected to other venting pipes.	⑤	OUTLET - Cylinder cooling water drain. - Gravity flow to cooling water drain tank or appropriate tank.
④3	OUTLET - Venting turbocharger - Venting to funnel - Minimum inclination according to TC suppliers specification - Must be not connected to other venting pipes.	⑪	INLET - Washing water SAC - From fresh water hydrophore system, supply pressure: 2.5 bar
⑤7	OUTLET - Various leakages - Gravity flow to sludge tank or appropriate tank.	⑫	INLET - Air for cleaning plants TC and SAC - Working air, supply pressure: 7-9 bar
		⑬	OUTLET - Oily water from scavenge air receiver - Gravity flow to oily water tank or appropriate tank.
		⑯6	OUTLET - SAC condensate water - Gravity flow to bilge water tank or appropriate tank.
		⑯7	OUTLET - Washing water from scavenge air coller. - Gravity flow to bilge water or chemical cleaning tank.
		⑯8	OUTLET - SAC venting - Free flow outside of engine room
		③6	OUTLET - Dirty oil piston underside - Flow with SAC pressure to sludge oil trap or appropriate arrangement. - Min. inclination of drain pipe: 60 %
		③7	OUTLET - Leakage oil gland box - Gravity flow to sludge tank or appropriate tank.



1	001	107.425.369.500	SLUDGE OIL TRAP				107.425.369			0,001						
QTY	SEQ NO	Material ID	Material Name				Standard or Drawing		Basic Material Material Standard	Weight GR./NET						
Free space for lic.									Q-Code	Main Drw.						
									XXXXX							
									Standard							
								ISO; JIS								
Modif.	A	EAAD086014	04.12.2015	B	EAAD087692	06.07.2017	C	EAAD088733	22.12.2017	D	EAAD090104	26.08.2019				
	Number		Drawn date	Number		Drawn date	Number		Drawn date	Number		Drawn date				
<div>WIN GD</div> <div>Winterthur Gas & Diesel</div>			Product 5-8X52 5-8X52DF			LEAKAGE COLLECTION/WASHING SYS. SYSTEME DIAGRAM LEAKAGE COLLECTION/WASHING SYS.										
Units	mm kg	NX				Basic Material				Net Weight 0,001						
Made	04.12.2014		www008		W.WANG		Scale	-	Size	A3	Page	1/2	Material ID	PAAD177965		
Chkd	16.01.2015		mhu019		Hug		Design Group		9724		Drawing ID		DAAD056670		Rev.	D
Appd	16.01.2015		bha009		Haag											

SURFACE PROTECTION SEE GROUP 0344

TOLERANCING PRINCIPLE ISO8015

GENERAL TOLERANCES ACCORDING TO ISO2768-mK

MADE 04.12.2014 www008 W.WANG

Chkd 16.01.2015 mhu019 Hug

Appd 16.01.2015 bha009 Haag

Scale -

Design Group 9724

Drawing ID

Size A3

Page 1/2

Material ID

Net Weight 0,001

PAAD177965

Rev. D

Approved
UNID - DIMENSIONAL DRAWING - Confidential

SEQ NO	QTY	Item ID	Item Name	Dimension	Standard-ID	Basic Material	Net Weight
001	1	PTAA038549	LEAKAGE COLLECTION/WASHING SYS.				0.001
Prod.	5,6,7 X52						
Change History							
	-	sde101	mhu019	29.07.2022	CNAA002265	Main Design/Drawing Introduced	- -
	Rev.	Creator	Approver	Approval Date	Change ID	Change Synopsis	Activity Code E C
<div>WIN GD Winterthur Gas & Diesel</div>			LEAKAGE COLLECTION/WASHING SYS. with iSCR				
Bill Of Material			Dimension				
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			Main Design Yes		Design Group 9724 Q-Code XXXXX		Standard WDS
			Qty per Engine	A4	Item ID PTAA038558		BOM Page/s 01/01

SEQ NO	QTY	Item ID	Item Name	Dimension	Standard-ID	Basic Material	Net Weight
001	1	107.425.369.500	SLUDGE OIL TRAP				0.001
Prod.	X52						
Change History							
	-	sde101	mhu019	29.07.2022	CNAA002265	new Design	- -
	Rev.	Creator	Approver	Approval Date	Change ID	Change Synopsis	Approved Activity Code E C
<div>WIN GD</div> <div>Winterthur Gas & Diesel</div>			LEAKAGE COLLECTION/WASHING SYS. with iSCR				
Bill Of Material			Dimension				
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				Main Design		Design Group 9724	Q-Code XXXXX Standard WDS
				Qty per	A4	Item ID PTAA038549	BOM Page/s 01/01

SPECIFICATION which must be met:

(43) OUTLET - Venting turbocharger
- Venting to funnel
- Minimum inclination according to TC suppliers specification
- Must be not connected to other venting pipes.

(57) OUTLET - Various leakages
- Gravity flow to sludge tank or appropriate tank.

(X1) INLET - SCR freshwater supply
- Freshwater, supply pressure: 0.2 -1.5 bar

(X2) OUTLET - SCR water drain
- Gravity flow to sewage tank or an appropriate tank

(5) OUTLET - Cylinder cooling water drain.
- Gravity flow to cooling water drain tank or appropriate tank.

(11) INLET - Washing water SAC
- From fresh water hydrophore system, supply pressure: 2.5 bar

(12) INLET - Air for cleaning plants TC and SAC
- Working air, supply pressure: 7-9 bar

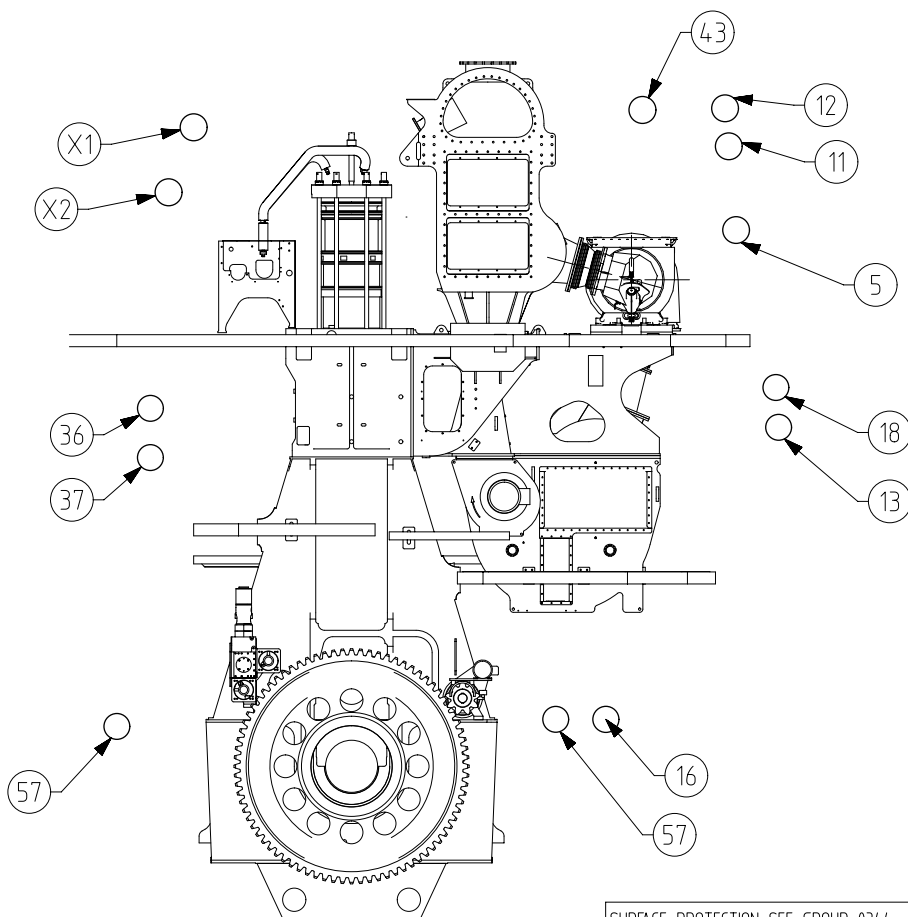
(13) OUTLET - Oily water from scavenge air receiver
- Gravity flow to oily water tank or appropriate tank.

(16) OUTLET - SAC condensate water
- Gravity flow to bilge water tank or appropriate tank.

(18) OUTLET - SAC venting
- Free flow outside of engine room

(36) OUTLET - Dirty oil piston underside
- Flow with SAC pressure to sludge oil trap or appropriate arrangement.
- Min. inclination of drain pipe: 15°

(37) OUTLET - Leakage oil gland box
- Gravity flow to sludge tank or appropriate tank.

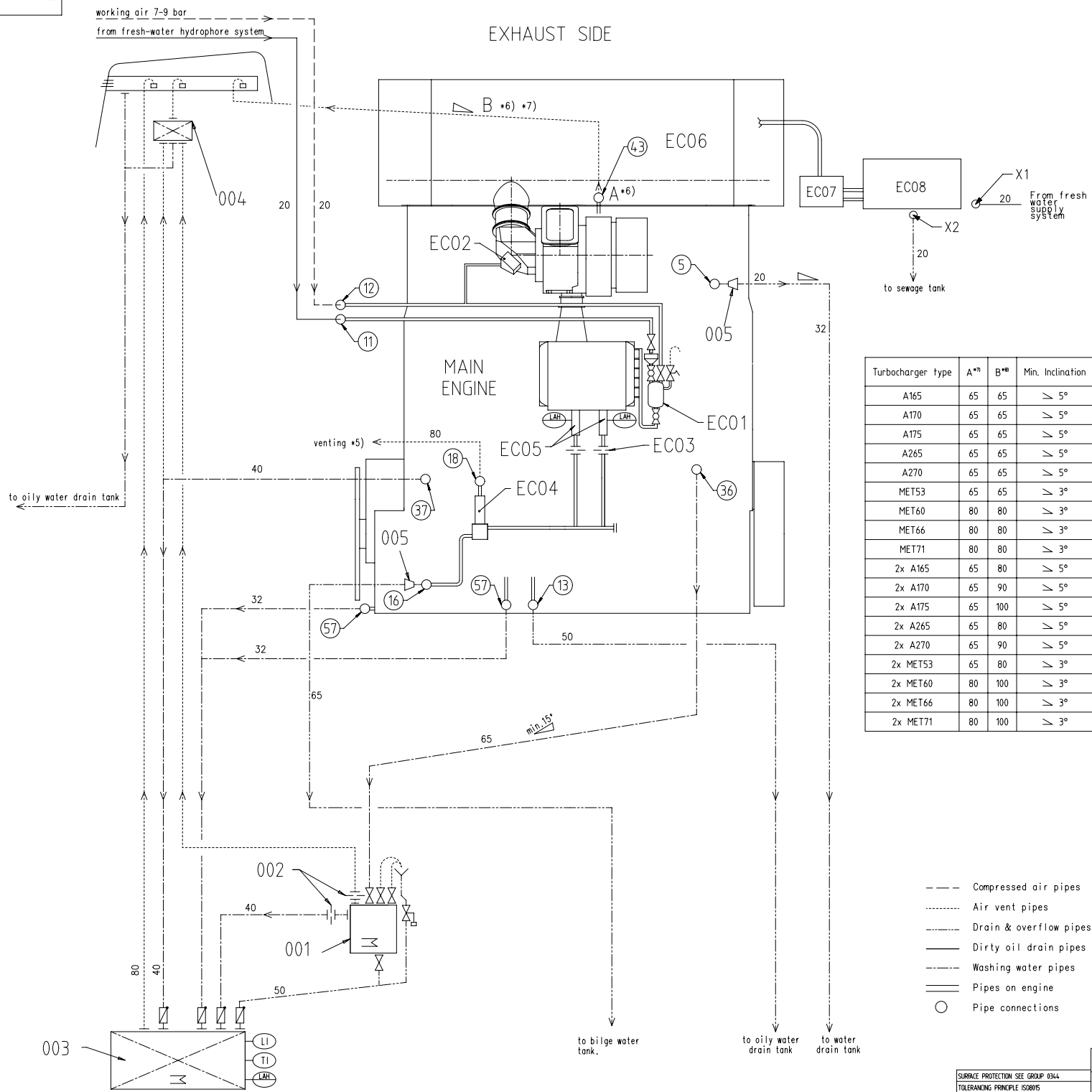


SURFACE PROTECTION SEE GROUP 0344

TOLERANCING PRINCIPLE ISO8015

Prod.	X52											
Change History												
	-	sde101	mhu019	29.07.2022	CNAA002265	new Design				-	-	
Rev.	Creator	Approver	Approval Date	Change ID	Change Synopsis				Approved	Activity Code	E	C
<div>WIN GD Winterthur Gas & Diesel</div>					LEAKAGE COLLECTION/WASHING SYS. with iSCR							
separate BOM available					Dimension							
Scale	-		NX	Units [mm] [kg]		Basic Material			Net Weight		0.001	
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				Qty per		A3	Item ID	PTAA038549		Drawing Page/s		1/2

SYSTEM PROPOSAL



Pos.	SYSTEM COMPONENTS *1)
001	Sludge oil trap (according to separate drawing)
002	Throttling disc (size shown on separate sludge oil trap drawing)
003	Sludge or appropriate tank
004	Air vent manifold
005	Transition piece (adaptor) *9)

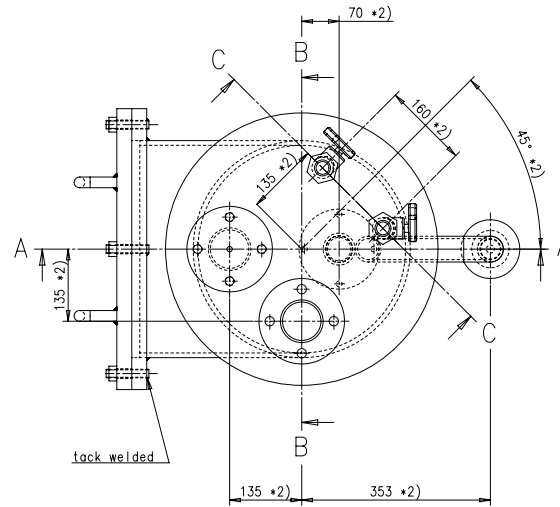
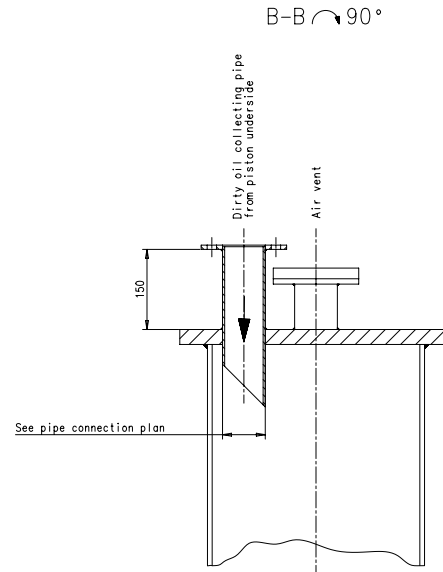
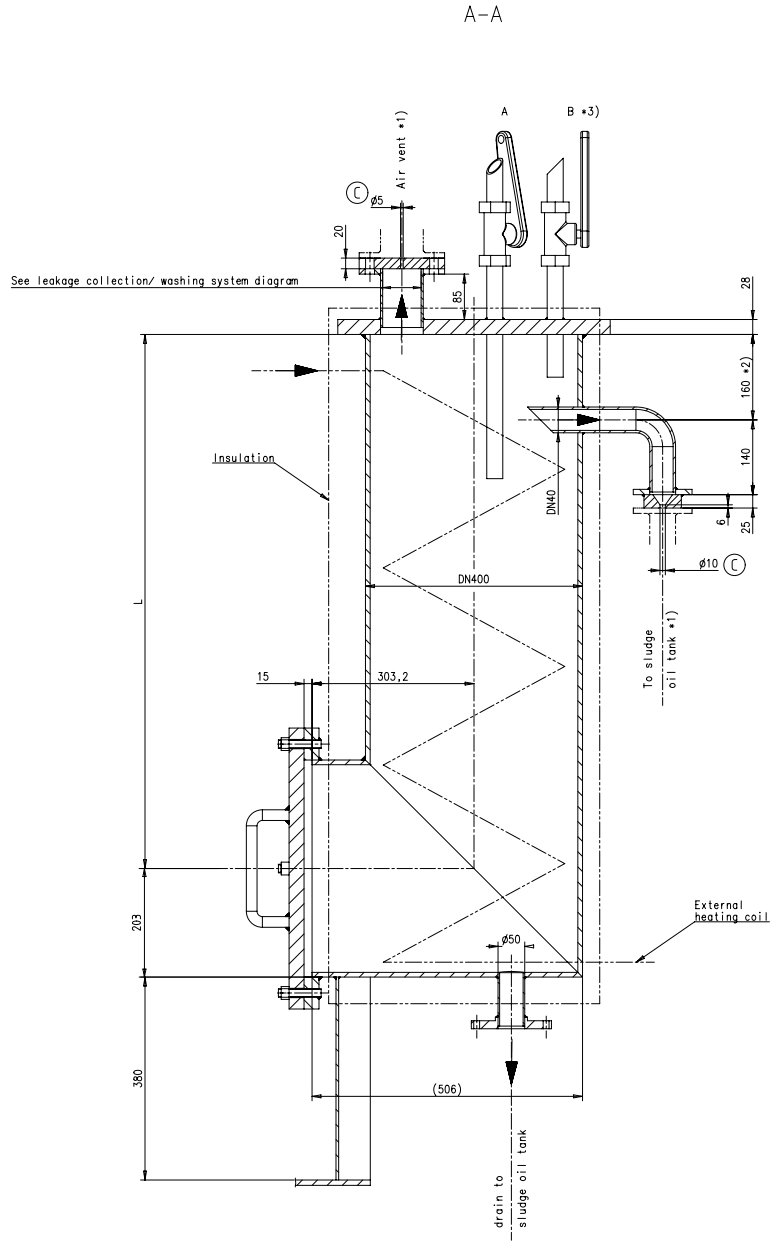
Pos.	ENGINE CONNECTIONS *2)
5	OUTLET - Cylinder cooling water drain
11	INLET - Washing water SAC
12	INLET - Air for cleaning TC and SAC
13	OUTLET - Oily water from scavenge air receiver *10)
16	OUTLET - SAC condensate water *4) *10)
18	OUTLET - SAC venting *5)
36	OUTLET - Dirty oil piston underside
37	OUTLET - Leakage oil gland box
43	OUTLET - Venting turbocharger
57	OUTLET - Various leakages
X1	INLET - SCR freshwater supply
X2	OUTLET - SCR water drain

Pos.	ENGINE COMPONENTS *3)
EC01	Scavenge air cooler washing plant
EC02	Dry cleaning device
EC03	Throttling disc
EC04	Venting Unit
EC05	Condensate drain unit
EC06	SCR reactor
EC07	Urea dosing unit
EC08	Urea pump unit

Remarks

- Air vent and drain pipes must be fully functional at all inclination angles of the ship at which the engine must be operational.
- *1) To be delivered by external suppliers and to be installed by the shipyard.
- *2) Refer to the "Pipe Connection Plan" for the execution and location of the engine pipe connections.
- *3) To be delivered by the engine manufacturer, i.e. already equipped with an engine side.
- *4) The amount of condensate water drained off after the SAC depends on the relative air humidity and the scavenge air temperature before and after the SAC.
Under extreme ambient conditions a maximum condensate quantity of up to 0.16 kg/kWh may be produced.
- *5) Free flow venting outside of engine room.
- *6) In relation to turbocharger type, see table on the left side.
- *7) Vent pipe diameter as per turbocharger requirements.
- *8) Vent pipe diameter of common collection pipe.
- *9) Installation as required (check with the Pipe Connection Plan).
- *10) The connections 13 and 16 include a flow from scavenging system. It is recommended to connect these drains to different tanks. The tanks must be designed with sufficiently sized vents to avoid excessive pressure in the tanks. The drain amount depends on the ambient conditions.

- - - - - Compressed air pipes
 Air vent pipes
 - - - - - Drain & overflow pipes
 ————— Dirty oil drain pipes
 - - - - - Washing water pipes
 ===== Pipes on engine
 ○ Pipe connections



Remarks:

*1) Orifice to be as shown

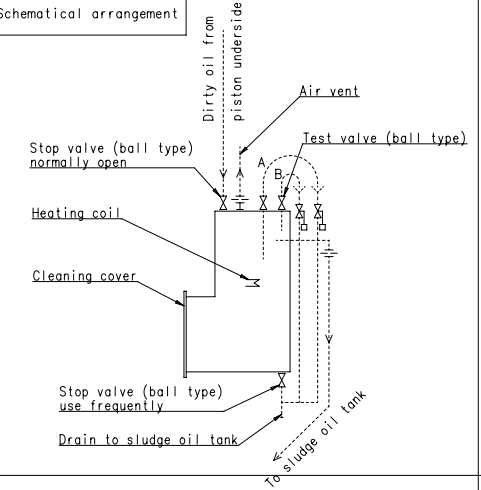
*2) Observe location of pipes with regard to each other

*3) Optional - Alternatives, such as level sensors, are possible

Details:

Cylinder bore size:	L = 1000	L = 550
Capacity:	55-96	35-54
Working pressure:	150 l	100 l
Testing pressure:	4 bar	6 bar
Temperatur:	80°C	

Schematical arrangement



C-C $\curvearrowright 45^\circ$

A:

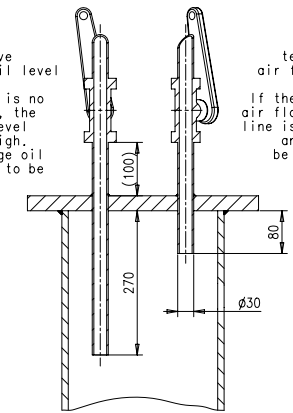
Test valve
sludge oil level

If there is no
oil flow, the
sludge level
is too high.
The sludge oil
trap has to be
cleaned!

B:

test valve
air flow *3)

If there is no
air flow, drain
line is blocked
and has to
be cleaned!



Free space for file		G-Code XXXXXX Standard ISO, JIS		Main Drw.	
Mod.	EAAD08405122.01.2013	Mod.	EAAD08784914.07.2017	Mod.	EAAD08943912.07.2018
Number	Drawn date	Number	Drawn date	Number	Drawn date
Product W-25		SLUDGE OIL TRAP			
Units	mm kg	NX	Basic Material	Scale	1:5
Size	Page	AT	1/1	Material	107.425.369.500
Q-Group	107.425.369	Rev.	C		
SURFACE PROTECTION SEE GROUP 0344		Made		31.08.2009 J.BAUMANN	
TOLERANCING PRINCIPLE ISO8015		Chd			
GENERAL TOLERANCES ACCORDING TO ISO2768-mK		Appd		13.11.2009 JBA020 Baumann	
Net Weight		0.001			

MIDS - LEAKAGE-COLLECTION and WASHING-SYSTEM

WinGD X52

TRACK CHANGES

DATE	SUBJECT	DESCRIPTION
2017-02-15	DRAWING SET	First web upload
2017-08-18	107.425.369	Sludge oil trap drg – new revision
2017-12-22	DAAD056670	System drg – new revision
2018-10-01	107.425.369	Sludge oil trap drg – new revision
2019-09-18	DAAD056587 DAAD056670	Main and system drg.- new revision
2023-01-12	PTAA038549 PTAA038558	Main and system drg.- new drawings
2023-05-26	PTAA025308	MIDS master – new revision

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