NetWeight
0,001

Quantity PER ENGINE	SEQ NO	Material ID	Material Name / Dimension, Occ	Standard or Drawing	Basic Material / Material Standard	Weight GR./NET
1	001	PAAD060489	LEAKAGE COLLECTION/WASHING SYS.	DAAD020518		0,001

MaterialID	Free space for lic.	Q-Code	Main Drw.
PAAD060490		XXXXX Standard: ISO; JIS	H

Modif.	Number	Drawn date	Number	Drawn date	Number	Drawn date	Number	Drawn date
A	EAAD090104	10.12.2018						

WIN GD
Winterthur Gas & Diesel

Product: W5-8X40-B

LEAKAGE COLLECTION/WASHING SYS.

LEAKAGE COLLECTION/WASHING SYS.

Units	mm kg	NX	Basic Material	Net Weight

SURFACE PROTECTION SEE GROUP 0344	Made	15.09.2011	Imux02 L.Müller	Scale –	Size A3 / Page 1/1	Material ID
TOLERANCING PRINCIPLE ISO8015	Chkd	04.10.2011	wwr001 Wroblewski	Design Group 9724	Drawing ID DAAD020519	Rev. A
GENERAL TOLERANCES ACCORDING TO ISO2768-mK	Appd	04.10.2011	dst009 Strödecke			

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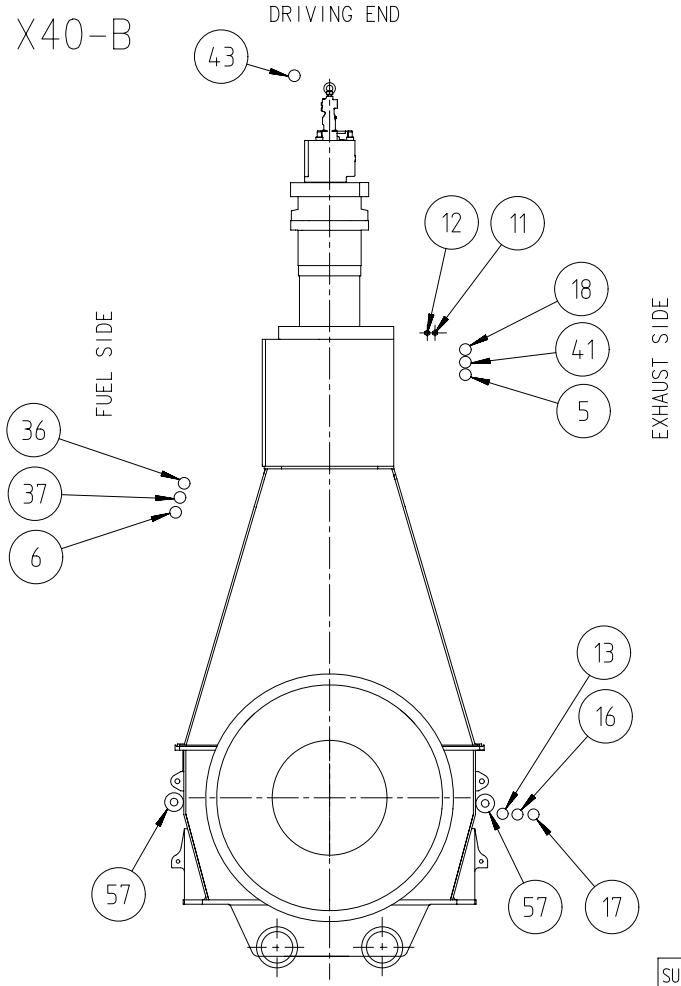
DID - DIMENSIONAL DRAWING - Confidential

SPECIFICATION which must be met (B)

(41)	OUTLET - Venting cranck case - Venting to funnel - Must not be connected to other venting pipes.
(43)	OUTLET - Venting turbocharger - Venting to funnel - Minimum inclination according to TC suppliers specification - Must be not connected to other venting pipes.
(57)	OUTLET - Various leakages - Gravity flow to sludge tank or appropriate tank.



(5)	OUTLET - Cylinder cooling water drain. - Gravity flow to cooling water drain tank or appropriate tank.
(6)	OUTLET - Cylinder cooling water drain. - Gravity flow to cooling water drain tank or appropriate tank.
(11)	INLET - Washing water SAC - From fresh water hydrophore system, supply pressure: 2.5 bar
(12)	INLET - Air for cleaning plants TC and SAC - Working air, supply pressure: 7-9 bar
(13)	OUTLET - Oily water from scavenge air receiver - Gravity flow to oily water tank or appropriate tank.
(16)	OUTLET - SAC condensate water - Gravity flow to bilge water tank or appropriate tank.
(17)	OUTLET - Washing water from scavenge air coller. - Gravity flow to bilge water or chemical cleaning tank.
(18)	OUTLET - SAC venting - Free flow outside of engine room
(36)	OUTLET - Dirty oil piston underside - Flow with SAC pressure to sludge oil trap or appropriate arrangement. - Min. inclination of drain pipe: 60 %
(37)	OUTLET - Leakage oil gland box - Gravity flow to sludge tank or appropriate tank.

QTY	SEQ NO	Material ID	Material Name / Dimension, Occ	Standard or Drawing	Basic Material / Material Standard	Weight GR./NET
1	001	107.425.369.500	SLUDGE OIL TRAP	107.425.369		0,001

Free space for lic.

Q-Code

Standard: ISO; JIS

Main Drw.

Approved

Modif.	Number	Drawn date	Number	Drawn date	Number	Drawn date	Number	Drawn date
A	EAAD084349	30.01.2013	B EAAD090104	09.12.2018				

WIN GD Winterthur Gas & Diesel

Product: 5-8X40-B

LEAKAGE COLLECTION/WASHING SYS.
SYSTEM DIAGRAM

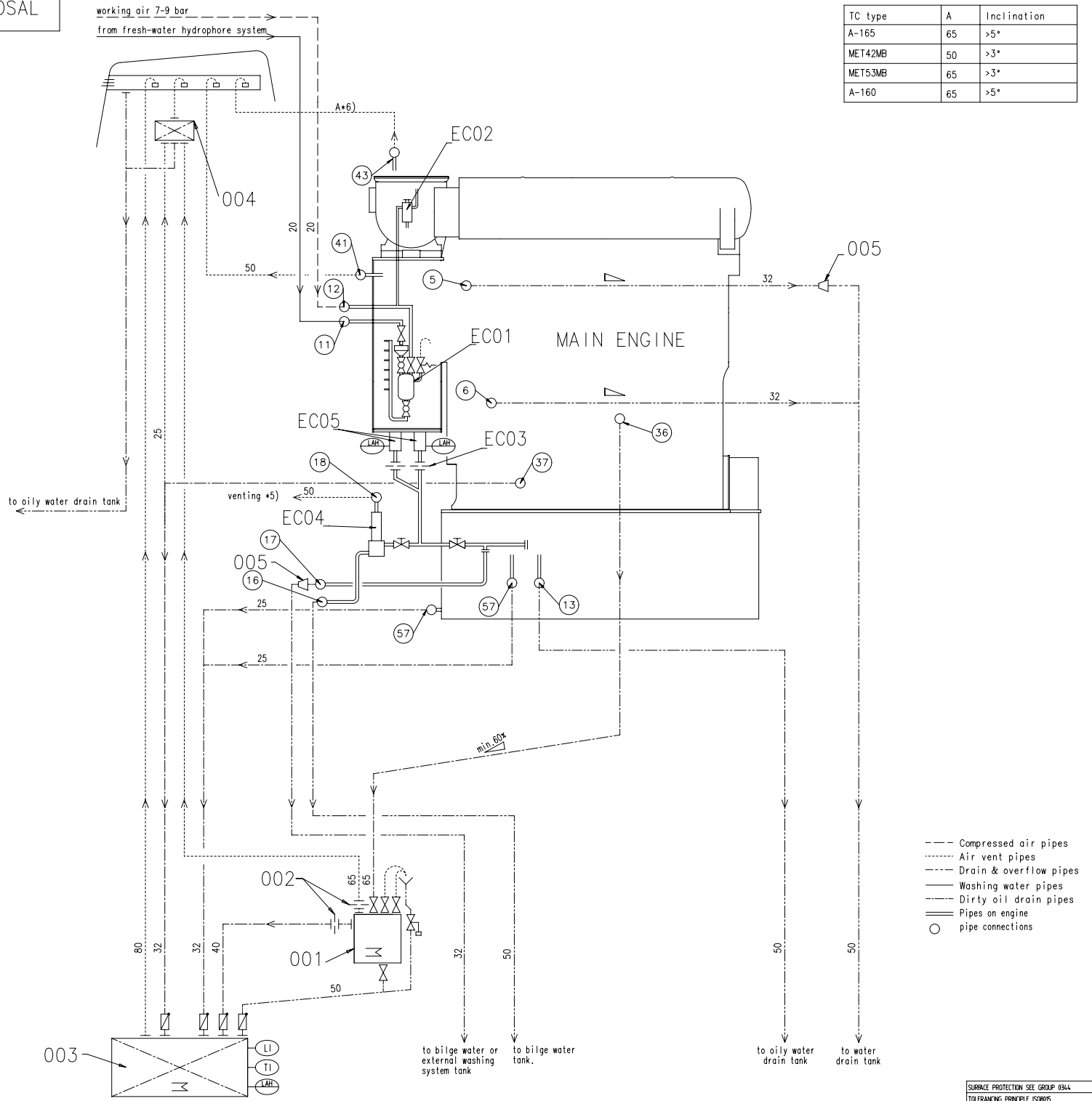
LEAKAGE COLLECTION/WASHING SYS.

Units mm kg	NX		Basic Material			Net Weight 0,001
Made 15.09.2011 Imux02 L.Müller			Scale -	Size A3	Page 1/2	Material ID PAAD060489
Chkd 04.10.2011 wwr001 Wroblewski			Design Group 9724	Drawing ID DAAD020518		Rev. B
Appd 04.10.2011 dst009 Strödecke						

SURFACE PROTECTION SEE GROUP 0344
TOLERANCING PRINCIPLE ISO8015
GENERAL TOLERANCES ACCORDING TO ISO2768-mK

DID - DIMENSIONAL DRAWING - Confidential

SYSTEM PROPOSAL



TC type	A	Inclination
A-165	65	>5°
MET42MB	50	>3°
MET53MB	65	>5°
A-160	65	>5°

Pos.	SYSTEM COMPONENTS *1) (B)
001	Sludge oil trap (according to separate drawing)
002	Throttling disc (size shown on separate sludge oil trap drawing)
003	Sludge or approriate tank
004	Air vent manifold
005	Transition piece (adaptor) *7)

Pos.	ENGINE CONNECTIONS *2) (B)
(5)	OUTLET - Cylinder cooling water drain
(6)	OUTLET - Cylinder cooling water drain
(11)	INLET - Washing water SAC
(12)	INLET - Air for cleaning TC and SAC
(13)	OUTLET - Oily water from scavenge air receiver *8)
(16)	OUTLET - SAC condensate water *4) *8)
(17)	OUTLET - Washing water from scavenge air coller
(18)	OUTLET - SAC venting *5)
(36)	OUTLET - Dirty oil piston underside
(37)	OUTLET - Leakage oil gland box
(41)	OUTLET - venting crankcase
(43)	OUTLET - Venting turbocharger
(57)	OUTLET - Various leakages

Pos.	ENGINE COMPONENTS *3) (B)
EC01	Scavenge air cooler washing plant
EC02	Dry cleaning device
EC03	Throttling disc
EC04	Venting Unit
EC05	Condensate drain unit

Remarks (B)

- Air vent and drain pipes must be fully functional at all inclination angles of the ship at which the engine must be operational.

*1) To be delivered by external suppliers and to be installed by the shipyard.

*2) Refer to the "Pipe Connection Plan" for the execution and location of the engine pipe connections.

*3) To be delivered by the engine manufacturer, i.e. already equipped on engine side

*4) The amount of condensate water drained off after the SAC depends on the relative air humidity and the scavenge air temperature before and after the SAC. Under extreme ambient conditions a maximum condensate quantity of up to 0.16 kg/kWh may be produced

*5) Free flow venting outside of engine room.

*6) In relation to turbocharger type, see table on the left side

*7) Installed as required (check with the Pipe Connection Plan).

*8) Drain connection 13 and 16 are with air flow from scavenging system. It is recommended to connect these drains to different tanks. The tanks must be designed with sufficiently sized vents to avoid excessive pressure in the tanks. The drain amount depends on the ambient conditions.

Free space for lic.								Q-Code	Main Drw.
								Standard ISO; JIS	
Modif.	A EAAD084349 30.01.2013		B EAAD090104 09.12.2018						
	Number	Drawn date	Number	Drawn date	Number	Drawn date	Number	Drawn date	

WIN GD Winterthur Gas & Diesel	Product 5-8X40-B	LEAKAGE COLLECTION/WASHING SYS. SYSTEM DIAGRAM	
		LEAKAGE COLLECTION/WASHING SYS.	
Units mm kg	NX	Basic Material	Net Weight 0,001
SURFACE PROTECTION SEE GROUP 0344	Made 15.09.2011	lmux02 L.Müller	Scale -
TOLERANCING PRINCIPLE ISO8015	Chkd 04.10.2011	wwr001 Wroblewski	Design Group 9724
GENERAL TOLERANCES ACCORDING TO ISO2768-mK	Appd 04.10.2011	dst009 Strödecke	Size A1 Page 2/2 Material ID PAAD060489
			Drawing ID DAAD020518 Rev. B

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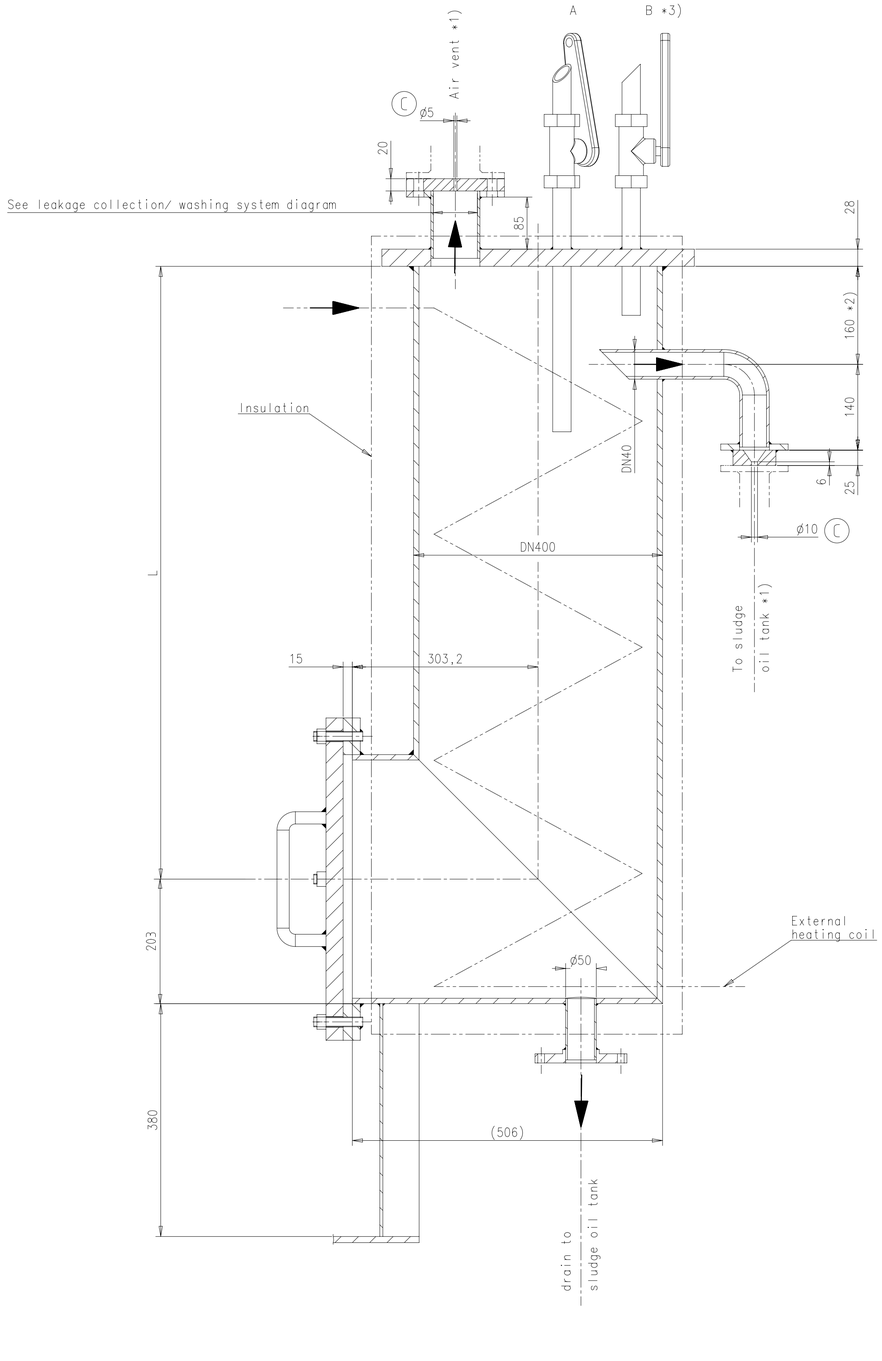
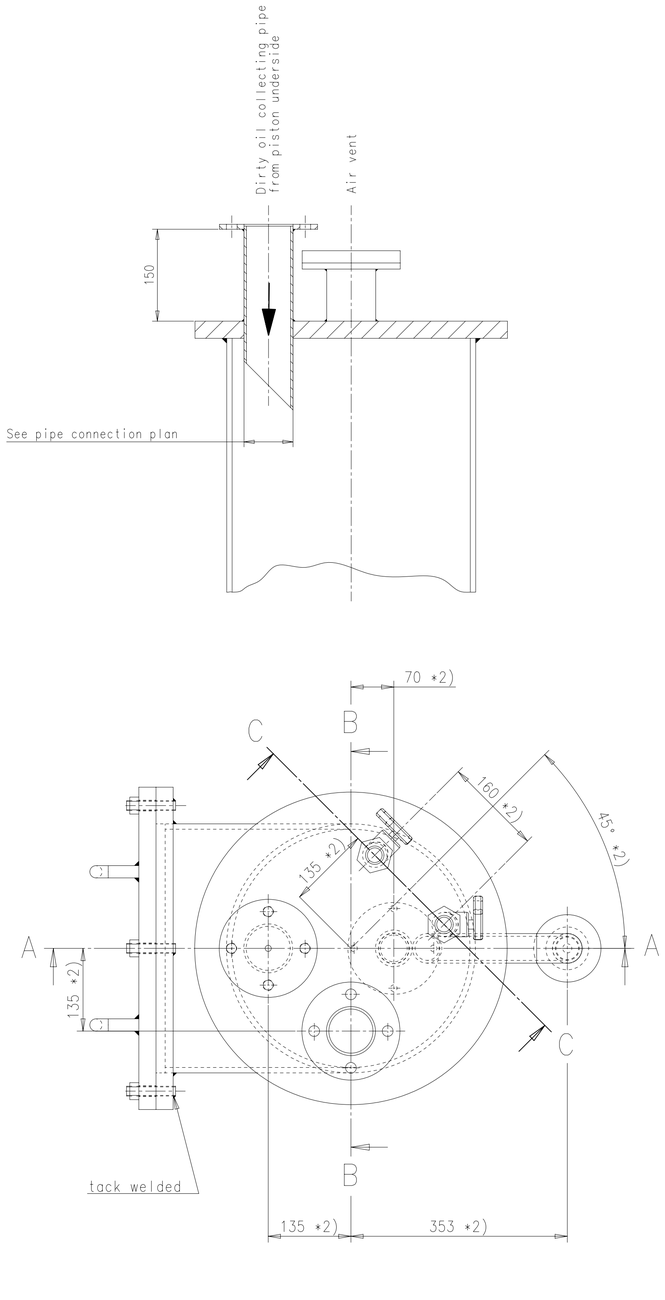
A-A



B-B 90°



Remarks:

*1) Orifice to be as shown

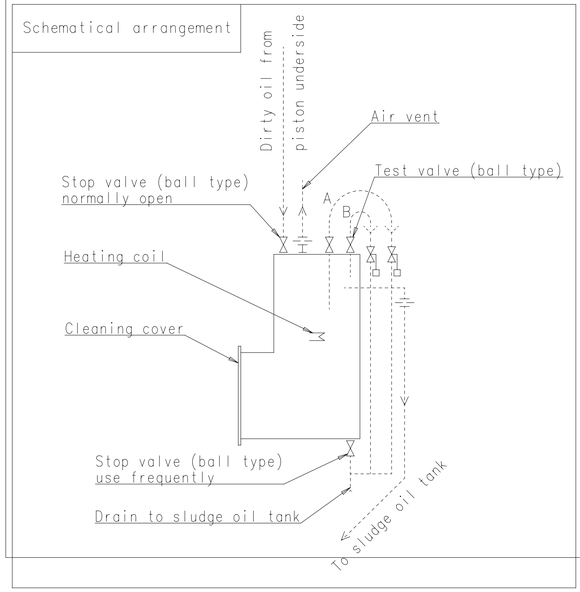
*2) Observe location of pipes with regard to each other

*3) Optional - Alternatives, such as level sensors, are possible

Details:

	L = 1000	L = 550
Cylinder bore size:	55-96	35-54
Capacity:	150 l	100 l
Working pressure:	4 bar	
Testing pressure:	6 bar	
Temperatur:	80°C	

Schematical arrangement



C-C 45°

A:

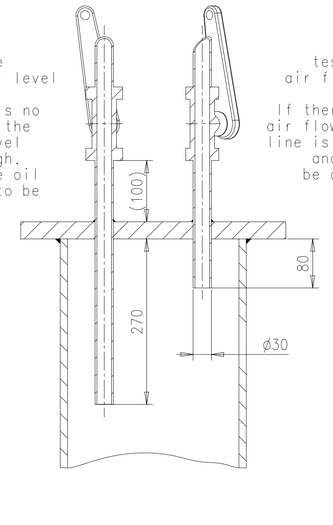
Test valve sludge oil level

If there is no oil flow, the sludge level is too high. The sludge oil trap has to be cleaned!

B:

test valve air flow *3)

If there is no air flow, drain line is blocked and has to be cleaned!



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Free space for lic.									Q-Code XXXXX	Main Drw.
									Standard ISO; JIS	
Modif.	A	EAAD084051	22.01.2013	B	EAAD087849	14.07.2017	C	EAAD089439	12.07.2018	
	Number		Drawn date	Number		Drawn date	Number		Drawn date	Number / Drawn date

WIN GD Winterthur Gas & Diesel

Product W-2S

SLUDGE OIL TRAP

Units	mm kg	NX	Basic Material	Net Weight 0.001

SURFACE PROTECTION SEE GROUP 0344	Made	31.08.2009 J.BAUMANN	Scale 1:5	Size A1	Page 1/1	Material ID 107.425.369.500
TOLERANCING PRINCIPLE ISO8015	Chkd		Design Group 9724	Drawing ID 107.425.369		Rev. C
GENERAL TOLERANCES ACCORDING TO ISO2768-mK	Appd	13.11.2009 JBA029 Baumann				

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MIDS - WinGD X40-B – Leakage Collection and Washing System

TRACK CHANGES

DATE	SUBJECT	DESCRIPTION
2017-02-20	DRAWING SET	First web upload
2017-08-18	107.425.369	Sludge oil trap drg - new revision
2018-10-04	107.425.369	Sludge oil trap drg - new revision
2019-09-16	DAAD020519 DAAD020518	Main and system drg. – new revision

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