1	 	L				4					J			0			1			0		
			TC	1				X	×	X												
			Amount	2	X	Х	X															
				Without			Х			Х												
			SCR	LP SCR		Х			X													
				HP SCR	X			Х														
							Net W															
					0,001	0,001	0,001	0,001	0,001	0,001												
					1	_	_	1	-	-	004	PAAD21	9316	SCR TURBO	OCHARGE	ER PRO	TECTION	DAAD0	75623			0,001
					1	1	1	-	-	-	003	PAAD28	4479	Exhaust S	ystem with two	turbo	rharaers	DAAD0	96782			0,001
					_	_	_	1	1	1	002	PAAD28	4475	Exhaust S	ystem				96781			
					1	_	_	1	_	_	001	PAAD21	9883	SCR PIPINO		ie turdo	ocharger	DAAD0				0,001
					1		Quar PER E	ntity		_	SEQ NO	Material		Material Name			Dimension, Occ			Basic Materic		0,001 Weight
										-						[	Dimension, Oco	Drawing	0	1aterial Stai 2-Code		GR./NET Main Drw.
					PAAD284485	PAAD284484	PAAD284483	PAAD284482	PAAD284481	PAAD284480	Free space for lic.								s	XXXX Standard	<u> </u>	Н
					PAAD2	PAAD2	PAAD2	PAAD2	PAAD2			A)EAAD09156	57 14.11.	2019			$\bigcirc$			sil ;021	<u>'</u>	
							Materi	ial ID			Ψo	Number	Drawn	date Num Product W5-8RT-		awn date	Number		n date	Number	Draw	vn date
					(A)			(A)			Ņ	VIN C		W5-8R1-	-flex581-	-E EX At	(haust ogassyst	systell em				
											Units Made	mm kg 30.01.2018	NX dki021		Basic Mate	erial _ Size	Page	Mat	erial	N	et Weight	
					ancing f			OUP 0344 )15	+				wwa008		Design Gro	oup	A 3	17 1	erial		Rev.	٨
	 			GENER	AL TOLE	RANCES	ACCOR	DING TO	IS0276	8-mK			mhu019		972	6 10	<sup>ving</sup> DA	ADU:	16/8	4		A

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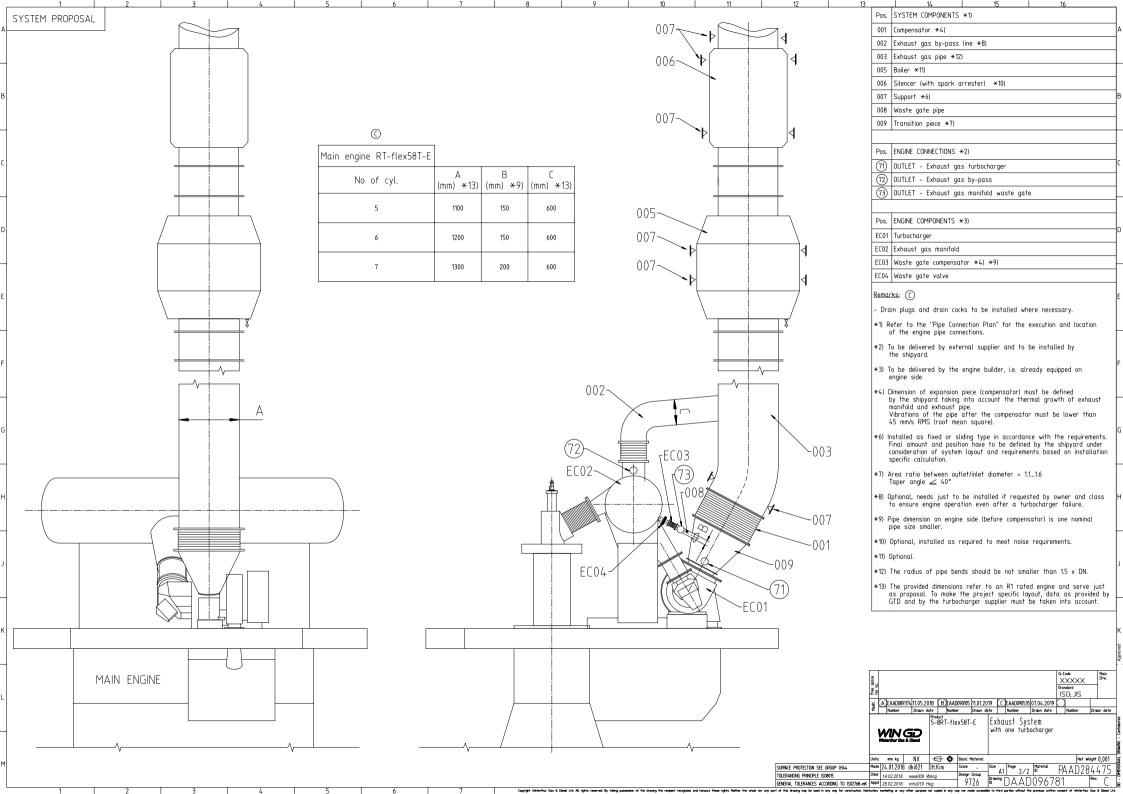
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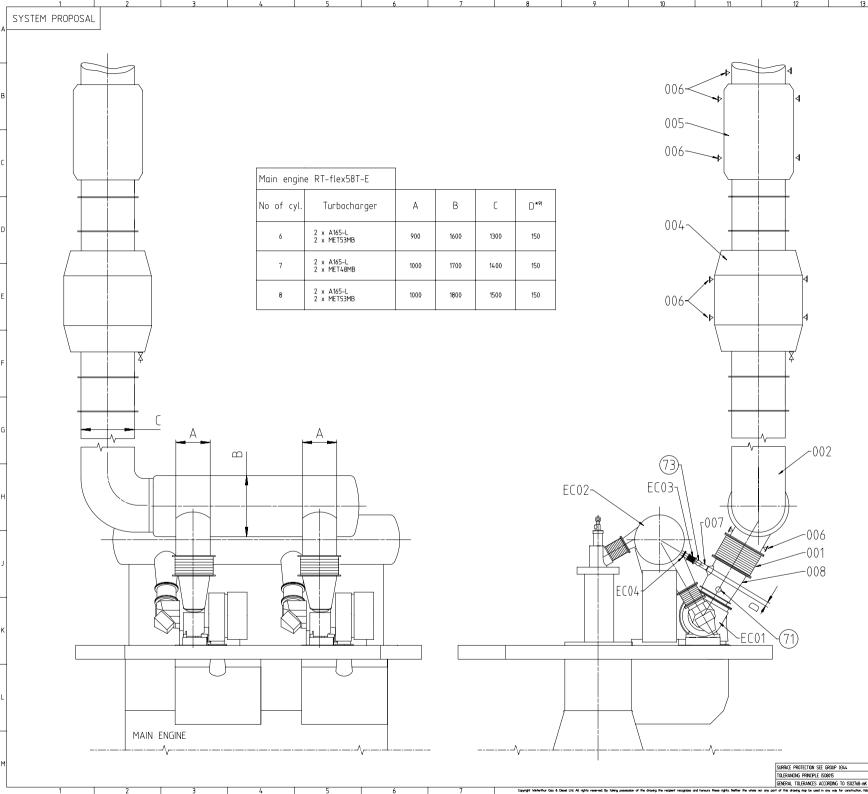
	1	2	3	4		5	6		7	8		_
	Specificatior	ns which must b	e met:									
4	and turbocha turbocharger	on of a by-pass line rger may be requested is installed.	l by owner and class	if only one	(71) (B)	- Exhaust gas - The total ba	ust gas turbocha temperature and ck pressure of t t in the admissib	volume fl he exhaust	ow: according to GT[ gas system f:	)		
		s to allow engine oper uring normal operation		urbocharger failure.		Design maxim	um (new condition	n) with exh	exhaust gas treatme aust gas treatment	system: 60 mbar		
3		ust gas manifold wast out of connection flanc	2	'Pine Connection Plan''		Operational r	naximum (fouled o	condition) w	rithout exhaust gas rith exhaust gas tre e recommended gas	eatment systèm: 80		В
	- Pipe diameter	according to paramet	er "B" on page 2.			provided in t	he the Marine In	stallation	Manual (MIM) and by a way to avoid gas	GTD.		
	as short as	connection pipe to mair possible to avoid swir flex58T-E	(72)	ust be kept pressure.	_	accumulating. - The piping lay from turboch Thermal expo in MIM, TC sy - Supports (fix components c	yout must conside arger (TC) and m ansion of the ME pecific thermal ex ation points) for leadweight must	er the then nain engine to be cal xpansion an carrying p be installe	rmal expansion and (ME). culated according to re provided by the T iping and exhaust g d in sufficient size	vibration the formula FC supplier. as system and amount.		С
						are not acce - Exhaust gas - Drains in ade exhaust gas - When the noi	ptable. pipes of several equate size and piping.	engines m amount mu bridge wing	forces acting on the ust not be connecte st be installed in th g exceeds the class t be applied.	d. ne		Approved
	(					Vinterthur Gas &	Drawn date Numb Product 5-8RT-fle	ex58T-E		n date Number	Drw.	L DRAWING - Confidential
-				SURFACE PROTECTION SEE GROUP 03	44		NX 🗗 🕀	Basic Material Scale _ Design Group	– Size Page Ma – A3 1/2 ID		eight 0,001 34475	IIMENSIONAL
				TOLERANCING PRINCIPLE ISO8015 GENERAL TOLERANCES ACCORDING TI	) ISO2768-п	14.02.2010		9726	Drawing DAADO	76781	Rev.	] - 00

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	1	2	3	4		5		6		7	8	
	Specifications	s which must b	e met:									
A (73)	OUTLET - Exhaus	st gas manifold wast	e gate		(71)	OUTLET – Exha	ust gas	s turbocharger				
	– Size and layou	it of connection flang	e is provided in the	"Pipe Connection Plan"	B	_		ature and volum		-		
	– Pipe diameter	according to paramet	er "B" on page 2.					ssure of the exh e admissible rand		ystem		
			n exhaust gas pipe m l and extensive back			Design maxim	num (ne	w condition) with w condition) with	out exhaust			
3								n (fouled conditio n (fouled conditio				
								out according t Marine Installat				
_		RT-flex58T-E	$\bigcirc$			- The exhaust accumulating.		must be arrange	d in a way	to avoid gas	es from	
			(73)			from turboch Thermal expo	íarger ( ansion (	ust consider the TC) and main en of the ME to be thermal expansio	gine (ME). calculated	according to	the formula	
_						components o	deadwei tensions	oints) for carryi ght must be inst s in the piping a	alled in suf	ficient size a	nd ámount.	-
								of several engine	es must not	be connected		
						- Drains in adı exhaust gas		size and amount	must be in	stalled in the	2	
	/							el on the bridge 1B(A)) a silencer			requirement	
						space lic.					Q-Code XXXXX Standard	Main Drw.
Ē	ſ (					Free					ISO; JIS	
		$\nabla \Psi / T$				EAAD08937	411.05.20 Drawn di	ate Number [	)rawn date	Number Drawn	date Number	Drawn date
-						WIN G Winterthur Gas &	<b>D</b> iesel	Product 5-8RT-flex58T-		ust System two turbocha		
=						Units mm kg	NX	Basic Mo	Iterial		Net	Weight (),()()]
				SURFACE PROTECTION SEE GROUP 034	<i>l</i> +	Made 30.01.2018		DH.Kim Scale Vana Design G	- Size A3	Page Mate		
				GENERAL TOLERANCES ACCORDING TO	IS02768-mK	<sup>Chkd</sup> 14.02.2018 <sup>Appd</sup> 28.02.2018	wwa008 V mhu019 H	Valing 0.7.	26 Drawing [	DAAD09	6782	Rev. B

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	14	15	16	
Pos.	SYSTEM COMPONENTS	<del>×</del> 1)		
001	Compensator +4)			1
002	Exhaust gas pipe *12)			
004	Boiler ×11)			]
005	Silencer (with spark ar	rrester) ×10)		
006	Support *6)			
007	Waste gate pipe			E
008	Transition piece +7)			
Pos.	ENGINE CONNECTIONS *	2)		t
(71)	OUTLET – Exhaust gas	turbocharger		
73	OUTLET – Exhaust gas	: manifold waste gat	e	0
Pos.	ENGINE COMPONENTS *	3)		┝
EC01	Turbocharger			1
EC02	Exhaust gas manifold			]
EC03	Waste gate compensat	or *4) *9)		10
EC04	Waste gate valve			
*1) R ( *2) T 1 *3) T	in plugs and drain cock efer to the "Pipe Conne of the engine pipe conne o be delivered by exter he shipyard. o be delivered by the e- ngine side	ection Plan" for the ections. mal supplier and to	execution and location be installed by	Ē
*4) [ t	imension of expansion p	into account the the pe.	rmal growth of exhaust	F
f ( *7) A	astalled as fixed or sliv inal amount and positiv ionsideration of system specific calculation. area ratio between outl "aper angle ∠ 40° ipe dimension on engine	n have to be define layout and requirem et/inlet diameter = 1		6
				ľ
	Optional, installed as re	equired to meet noise	e requirements.	
	Optional.			ŀ
*12)	The radius of pipe benc	is should be not smo	aller than 1.5 x DN.	
				1

[	Free space for Ik.													×	lode XX ndard			lain rw.
H	Hodif.	AJEAADO	89374	11.05.20	)18 (	BEAAD	1090105	13.11.20	18	J					50; J	IS		
	2 Number Drawn date Number							Drawn da	ite 🗌	T	Number	,	Drawn date	۰ (	Numb	er	Drawn	date
	Exhaust System with two turbochargers																	
ŀ	Units	mm kg		NX	$\in$	+ ቀ	Basic M	laterial								Net We	ight (),	001
P	Made	30.01.20	18 d	ci021	DH.Ki	Ŵ	Scale	-	Size		Page	0 / 0	Material	P	۸۸	D28	<i>I. I.</i>	70
P	Chkd	14.02.201	8 w	wa008 V	Vang		Design		Drawing			2/2	P		., .	020	44 Rev.	<u></u>
:	Appd	28.02.201	8 п	hu019 H	lug		97	26	D	L	JA	ΑIJ	096	/82	-		Rev.	В
tric	ation,	4440 (28.02.2018 mhu019 Hug 71.20 10 DAADV70702 D≦ tion, marketing or any other purpose nor copied in any way nor mode accessible to third parties without the previous written consent of Weterthur Gas & Diesek Ltd																



## MIDS - WinGD RT-flex58T-E - EXHAUST SYSTEM (DG9726)

## TRACK CHANGES

DATE	SUBJECT	DESCRIPTION
2018-04-25	DRAWING SET	First web upload
2018-05-18	DAAD096781 DAAD096782	System drgs – new revision
2019-01-15	DAAD096781 DAAD096782	System drgs – new revision
2019-09-18	DAAD096781 DAAD096782	System drgs – new revision
2020-09-01	DAAD096784	Main drg – new revision

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