NetWeight						
0,002						
1	001	PAAD367833	LEAKAGE COLLECTION/WASHING SYS.	DAAD136484		0,001
Quantity PER ENGINE	SEQ NO	Material ID	Material Name / Dimension, Occ	Standard or Drawing	Basic Material / Material Standard	Weight GR./NET
PAAD367838 MaterialID	Free space for lic.				Q-Code XXXXX / Standard ISO; JIS	Main Drw. H

Modif.	Number	Drawn date	Number	Drawn date	Number	Drawn date	Number	Drawn date

WIN GD Winterthur Gas & Diesel

Product 5-8RT-flex50DF

LEAKAGE COLLECTION/WASHING SYS.

LEAKAGE COLLECTION/WASHING SYS.

Units mm kg	NX	Basic Material	Net Weight

SURFACE PROTECTION SEE GROUP 0344	Made	23.10.2020 Sudant Deogade	Scale –	Size A3	Page 1/1	Material ID
TOLERANCING PRINCIPLE ISO8015	Chkd	26.04.2021 jpi101 Pickup	Design Group 9724	Drawing ID DAAD136496		Rev. –
GENERAL TOLERANCES ACCORDING TO ISO2768-mK	Appd	26.04.2021 mhu019 Hug				

Approved

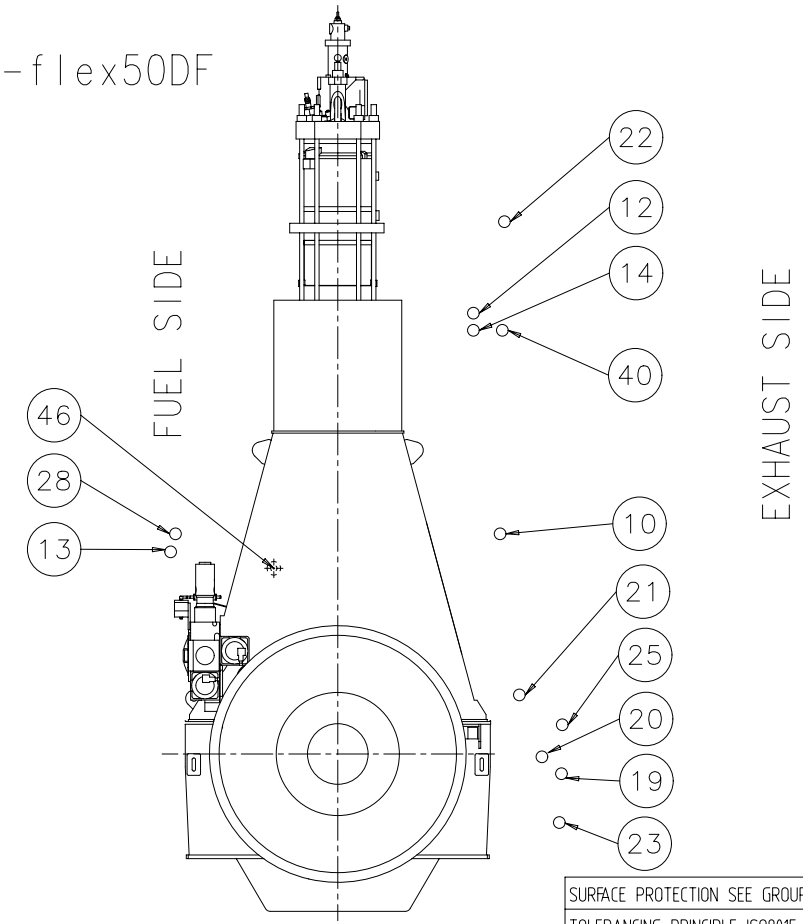
ASD - ASSEMBLY DRAWING - Internal

SPECIFICATION which must be met

25	OUTLET - Dirty oil piston underside - Flow with SAC pressure to sludge oil trap or appropriate arrangement. - Min. inclination of drain pipe: 15°
28	OUTLET - Leakage oil gland box - Gravity flow to sludge tank or appropriate tank.
40	INLET - Air for cleaning plants TC and SAC - Working air, supply pressure: 7-9 bar
46	OUTLET - Venting crankcase - Venting to funnel - Must not be connected to other venting pipes.

DRIVING END

RT-flex50DF



10	OUTLET - SAC venting - Free flow outside of engine room.
12	OUTLET - Cylinder cooling water drain. - Gravity flow to cooling water drain tank or appropriate tank.
13	OUTLET - SAC cooling water drain. - Gravity flow to cooling water drain tank or appropriate tank.
14	INLET - Washing water SAC - From fresh water hydrophore system, supply pressure: 2.5 bar
19	OUTLET - SAC condensate water - Gravity flow to bilge water tank or appropriate tank.
20	OUTLET - Washing water from scavenge air coller. - Gravity flow to bilge water or chemical cleaning tank.
21	OUTLET - Oily water from scavenge air receiver - Gravity flow to oily water tank or appropriate tank.
22	OUTLET - Venting turbocharger - Venting to funnel - Minimum inclination according to TC suppliers specification - Must be not connected to other venting pipes.
23	OUTLET - Various leakages - Gravity flow to sludge tank or appropriate tank.

QTY	SEQ NO	Material ID	Material Name / Dimension, Occ	Standard or Drawing	Basic Material / Material Standard	Weight GR./NET
1	001	107.425.369.500	SLUDGE OIL TRAP	107.425.369		0,001

Free space for lic.

Q-Code: XXXXX

Standard: ISO; JIS

Main Drw.

Approved

Modif.	Number	Drawn date	Number	Drawn date	Number	Drawn date	Number	Drawn date

WIN GD Winterthur Gas & Diesel

Product: 5-8RT-flex50DF

LEAKAGE COLLECTION/WASHING SYS.
SYSTEM DIAGRAM

LEAKAGE COLLECTION/WASHING SYS.

Units mm kg	NX	Basic Material			Net Weight 0,001
Made	23.10.2020 Sudant Deogade	Scale -	Size A3	Page 1/2	Material ID PAAD367833
Chkd	26.04.2021 jpi101 Pickup	Design Group 9724	Drawing ID DAAD136484		Rev. -
Appd	26.04.2021 mhu019 Hug				

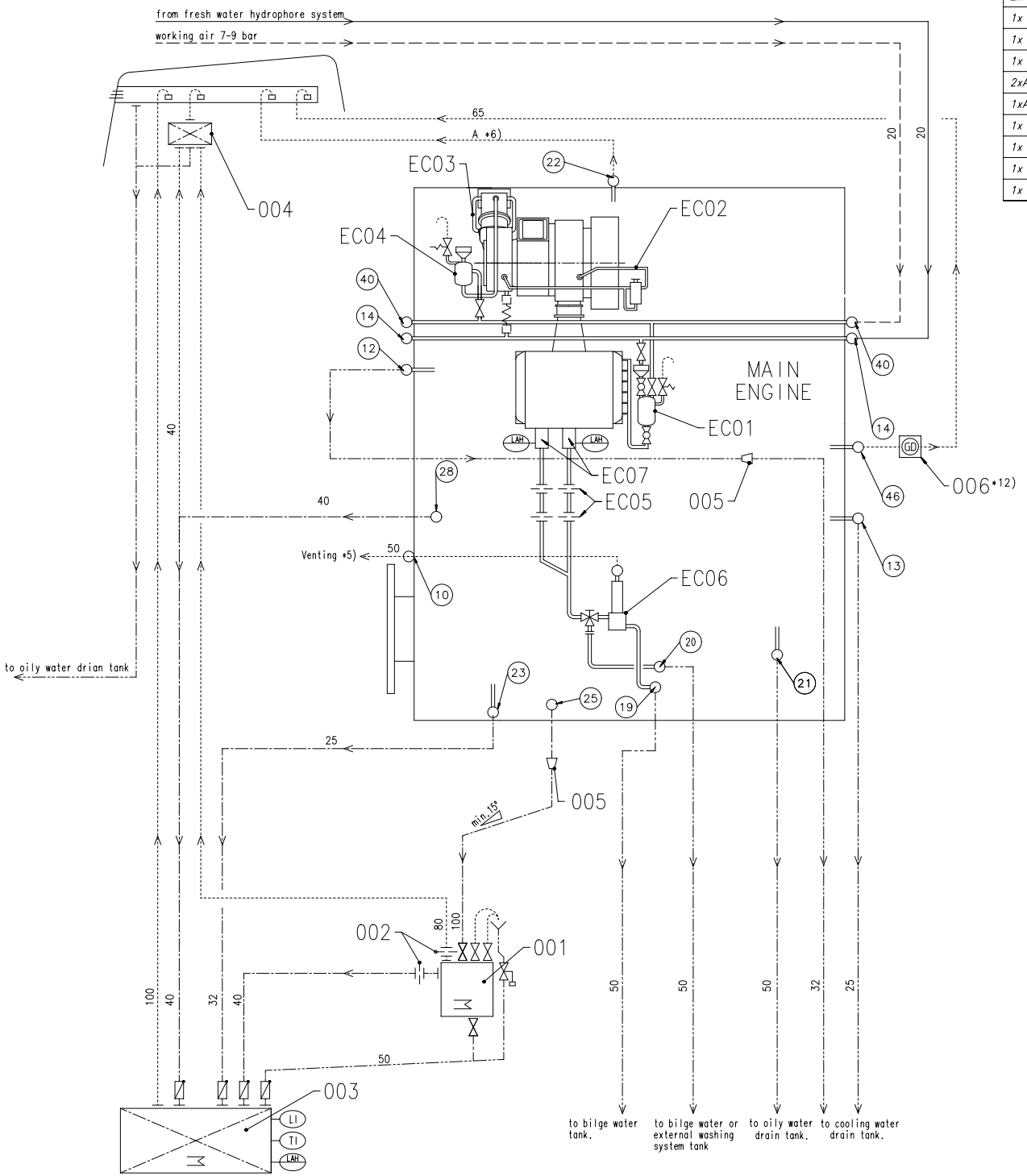
SURFACE PROTECTION SEE GROUP 0344

TOLERANCING PRINCIPLE ISO8015

GENERAL TOLERANCES ACCORDING TO ISO2768-mK

DID - DIMENSIONAL DRAWING - Confidential

SYSTEM PROPOSAL



Turbocharger type	A *6)	Min. Inclination
2x MET53MA	80	>3°
1x MET60MA	80	>3°
1x MET66ME	80	>3°
1x MET66S	80	>3°
2xA165	80	>5°
1xA170	65	>5°
1x A175	65	>5°
1x A180	80	>5°
1x A265	65	>5°
1x A165	65	>5°

Pos.	SYSTEM COMPONENTS *1)
001	Sludge oil trap (according to separate drawing)
002	Throttling disc (size shown on separate sludge oil trap drawing)
003	Sludge or approriate tank
004	Air vent manifold
005	Transition piece (adaptor) *8)
006	Gas detector *12)

Pos.	ENGINE CONNECTIONS *2)
⑩	OUTLET - SAC venting *5)
⑫	OUTLET - Cylinder cooling water drain
⑬	OUTLET - SAC cooling water drain.
⑭	INLET - Washing water SAC
⑲	OUTLET - SAC condensate water *4) *11)
⑳	OUTLET - Washing water from scavenge air coller
㉑	OUTLET - Oily water from scavenge air receiver *11)
㉒	OUTLET - Venting turbocharger
㉓	OUTLET - Various leakages
㉕	OUTLET - Dirty oil piston underside
㉘	OUTLET - Leakage oil gland box
㊵	INLET - Air for cleaning TC and SAC
㊻	OUTLET - venting crankcase

Pos.	ENGINE COMPONENTS *3)
EC01	Scavenge air cooler washing plant
EC02	Turbocharger compressor wheel washing plant *10)
EC03	Turbocharger turbine washing plant *10)
EC04	Dry cleaning device *10)
EC05	Throttling disc
EC06	Venting Unit
EC07	Condensate drain unit

-Remarks

- Air vent and drain pipes must be fully functional at all inclination angles of the ship at which the engine must be operational.

*1) To be delivered by external suppliers and to be installed by the shipyard.

*2) Refer to the "Pipe Connection Plan" for the execution and location of the engine pipe connections.

*3) To be delivered by the engine manufacturer, i.e. already equipped on engine side.

*4) The amount of condensate water drained off after the SAC depends on the relative air humidity and the scavenge air temperature before and after the SAC. Under extreme ambient conditions a maximum condensate quantity of up to 0.16 kg/kWh may be produced.

*5) Free flow venting outside of engine room.

*6) In relation to turbocharger type, see table on the left side.

*8) Installed as required (check with the Pipe Connection Plan).

*10) One unit per turbocharger.

*11) Drain connections 19 and 21 include air flow from scavenging system. It is recommended to connect these drains to different tanks. The tanks must be designed with sufficiently sized vents to avoid excessive pressure in the tanks. The drain amount depends on the ambient conditions.

*12) Optional, if requested by the flag state and/or class to achieve IGC compliance.

Compressed air pipes
Air vent pipes
Water drain pipes
Washing water pipes
Dirty oil drain pipes
Pipes on engine
Pipe connections

Free space for lic.
Q-Code XXXXX
Standard ISO; JIS
Main Drw.

Modif.	Number	Drawn date	Number	Drawn date	Number	Drawn date	Number	Drawn date

WIN GD Winterthur Gas & Diesel

Product 5-BRT-flex50DF

LEAKAGE COLLECTION/WASHING SYS. SYSTEM DIAGRAM

LEAKAGE COLLECTION/WASHING SYS.

Units	mm kg	NX	Basic Material	Net Weight 0,001

SURFACE PROTECTION SEE GROUP 0344	Made	23.10.2020	Sudant Deogade	Scale	-	Size A1	Page 2/2
TOLERANCING PRINCIPLE ISO8015	Chkd	26.04.2021	jpi101 Pickup	Design Group	9724	Material ID	PAAD367833
GENERAL TOLERANCES ACCORDING TO ISO2768-mK	Appd	26.04.2021	mhu019 Hug	Drawing ID	DAAD136484	Rev.	-

DD - DIMENSIONAL DRAWING - confidential

Approved

Remarks:

*1) Orifice to be as shown

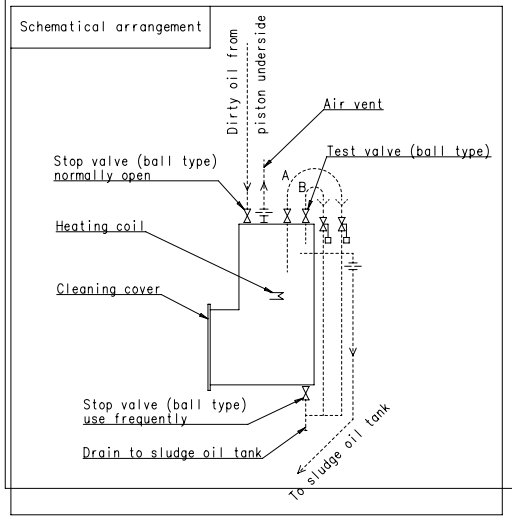
*2) Observe location of pipes with regard to each other

*3) Optional - Alternatives, such as level sensors, are possible

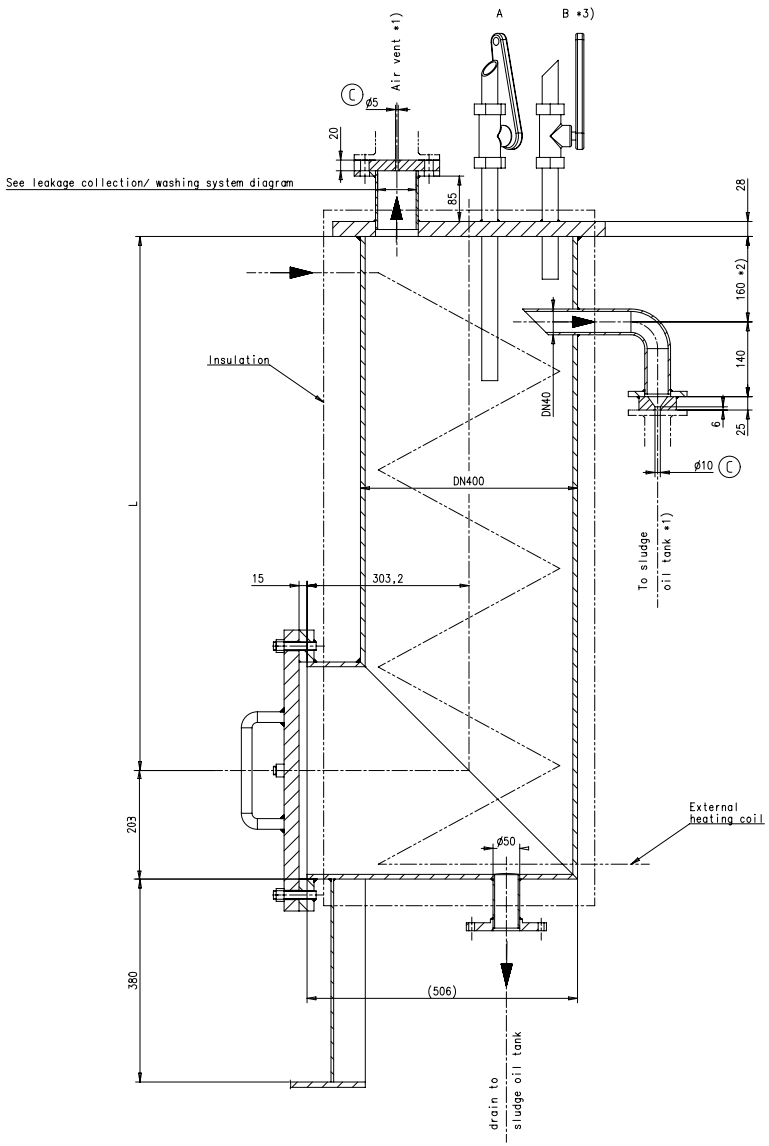
Details:

	L = 1000	L = 550
Cylinder bore size:	55-96	35-54
Capacity:	150 l	100 l
Working pressure:	4 bar	
Testing pressure:	6 bar	
Temperatur:	80°C	

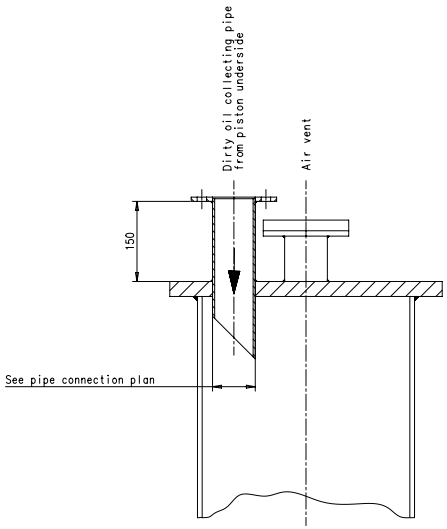
Schematical arrangement

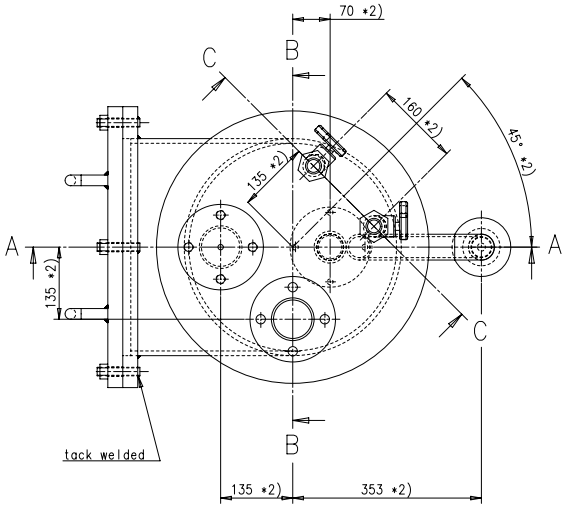


A-A



B-B 90°





C-C 45°

A:

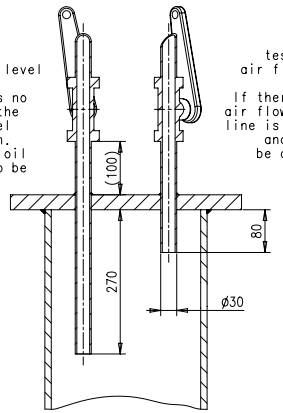
Test valve sludge oil level

If there is no oil flow, the sludge level is too high. The sludge oil trap has to be cleaned!

B:

test valve air flow *3)

If there is no air flow, drain line is blocked and has to be cleaned!



Free space for lic.										Q-Code XXXXX	Main Drw.
										Standard ISO; JIS	
Modif.	A	EAAD084051	22.01.2013	B	EAAD087849	14.07.2017	C	EAAD089439	12.07.2018		
	Number		Drawn date	Number		Drawn date	Number		Drawn date	Number	Drawn date

WINGD Winterthur Gas & Diesel

Product W-2S

SLUDGE OIL TRAP

Units mm kg	NX	Basic Material						Net Weight 0.001	
SURFACE PROTECTION SEE GROUP 0344	Made	31.08.2009	J.BAUMANN	Scale	1:5	Size	A1	Page	1/1
TOLERANCING PRINCIPLE ISO8015	Chkd			Design Group	9724	Drawing ID	107.425.369	Rev.	C
GENERAL TOLERANCES ACCORDING TO ISO2768-mK	Appd	13.11.2009	JBA029 Baumann					Material ID	107.425.369.500

MIDS_WinGD-RT-flex50DF_LEAKAGE-COLLECTION_and_WASHING-SYSTEM

TRACK CHANGES

DATE	SUBJECT	DESCRIPTION
2021-05-04	DRAWING SET	First web upload

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