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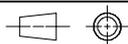
Available executions

Execution No.	Material ID
001	PAAD367859

NOTE

The above executions can be configured using the Engine Configurator. Detailed guidance for the executions is provided within the Marine Installation Manual (MIM). If a specific execution of interest is not shown in the above table, then it may still be under development or not available. For further information or in case of a project-specific request, WinGD must be contacted directly.

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Prod.	X62DF X62DF-1.1									
Change History										
	-	sna102				new Design				
	Rev.	Creator	Approver	Approval Date	Change ID	Change Synopsis	Activity Code	E	C	
			LEAKAGE COLLECTION/WASHING SYS. MIDS master drawing							
separate BOM available			Dimension							
Scale	-		NX	Units [mm] [kg]	Basic Material			Net Weight	0.001	
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				Qty per	A4	Item ID	PTAA025989		Drawing Page/s	1/1

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SEQ NO	QTY	Item ID	Item Name	Dimension	Standard-ID	Basic Material	Net Weight
001	1	PAAD367858	LEAKAGE COLLECTION/WASHING SYS.				0.001

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Prod.	5,6,7,8 X62DF						
	5,6,7,8 X62DF-1.1						
Change History							
	A	sna102	mhu019	24.11.2022	CNAA002826	Main Design/Drawing Introduced	4 3
	-	sde101	mhu019	26.04.2021		-	- -
	Rev.	Creator	Approver	Approval Date	Change ID	Change Synopsis	Approved Activity Code E C

	LEAKAGE COLLECTION/WASHING SYS.
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Bill Of Material		Dimension					
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	Main Design	Yes	Design Group	9724	Q-Code	XXXXX	Standard WDS
	Qty per	Engine	A4	Item ID	PAAD367859		BOM Page/s

SEQ NO	QTY	Item ID	Item Name	Dimension	Standard-ID	Basic Material	Net Weight
1	1	107.425.369.500	SLUDGE OIL TRAP				0.001

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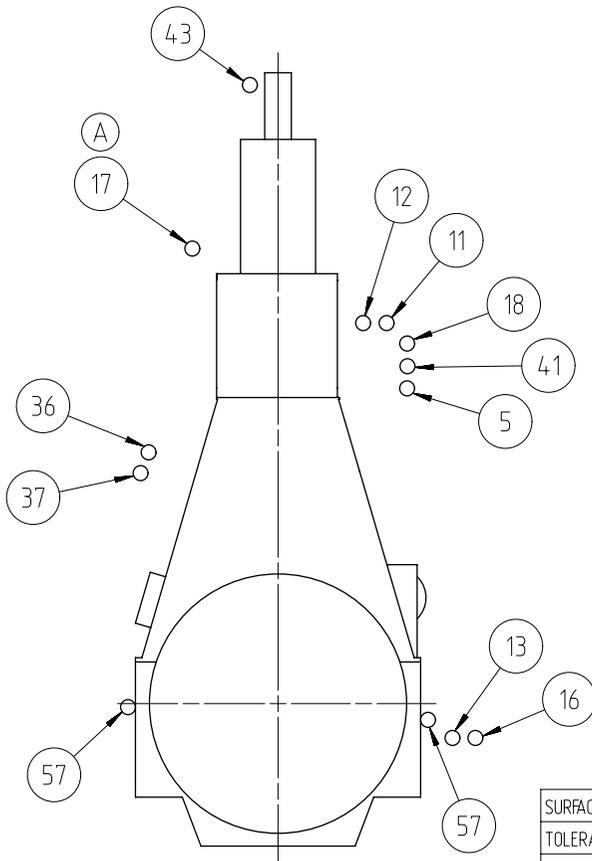
Prod.	X62DF X62DF-1.1							
Change History								
	A	npa101	nmh019	15.12.2023	EAAD787403	Drawing Updated		4 3
	-	sde101	mhu019	26.04.2021	EAAD787403	-		- -
	Rev.	Creator	Approver	Approval Date	Change ID	Change Synopsis	Approved	Activity Code

	<h2>LEAKAGE COLLECTION/WASHING SYS. SYSTEM DIAGRAM</h2>
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Bill Of Material		Dimension							
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		Main Design	Design Group		9724	Q-Code	X X M	Standard	WDS
		Qty per	A4	Item ID	PAAD367858			BOM Page/s	01/01

SPECIFICATION which must be met

A	36	OUTLET - Dirty oil piston underside - Flow with SAC pressure to sludge oil trap or appropriate arrangement - Min. inclination of drain pipe: 15°	5	OUTLET - Cylinder cooling water drain - Gravity flow to cooling water drain tank or appropriate tank	A	
	37	OUTLET - Leakage oil gland box - Gravity flow to sludge tank or appropriate tank	11	INLET - SAC washing water - Only in use if an optional SAC washing system is installed on the ship side - Otherwise blinded with a blind flange - Washing water properties: Fresh water mixed with a chemical washing agent - Mixing ratio according to chemical washing agent suppliers specification - Washing water supply pressure: 3 bar - Washing water temperature: 50°C - 60 °C - Washing water pump circulation rate: 3.8 m3/h - Washing water circulation tank capacity: 0.4 m3		
	41	OUTLET - Venting crankcase - Venting to funnel - Must not be connected to other venting pipes	A			
B	43	OUTLET - Venting turbocharger - Venting to funnel - Minimum inclination according to TC suppliers specification - Must not be connected to other venting pipes	12	INLET - Air for turbocharger cleaning - Working air, supply pressure: 7-9 bar	B	
	57	OUTLET - Various leakages - Gravity flow to sludge tank or appropriate tank	13	OUTLET - Oily water from scavenge air receiver - Gravity flow to oily water tank or appropriate tank		
C			16	OUTLET - SAC condensate water - Gravity flow to bilge water tank or appropriate tank	C	
			17	OUTLET - SAC washing water - Only in use if an optional SAC washing system is installed on the ship side - Otherwise blinded with a blind flange - To chemical washing water circulation tank during SAC cleaning		
			18	OUTLET - SAC venting - Free flow outside of engine room		D

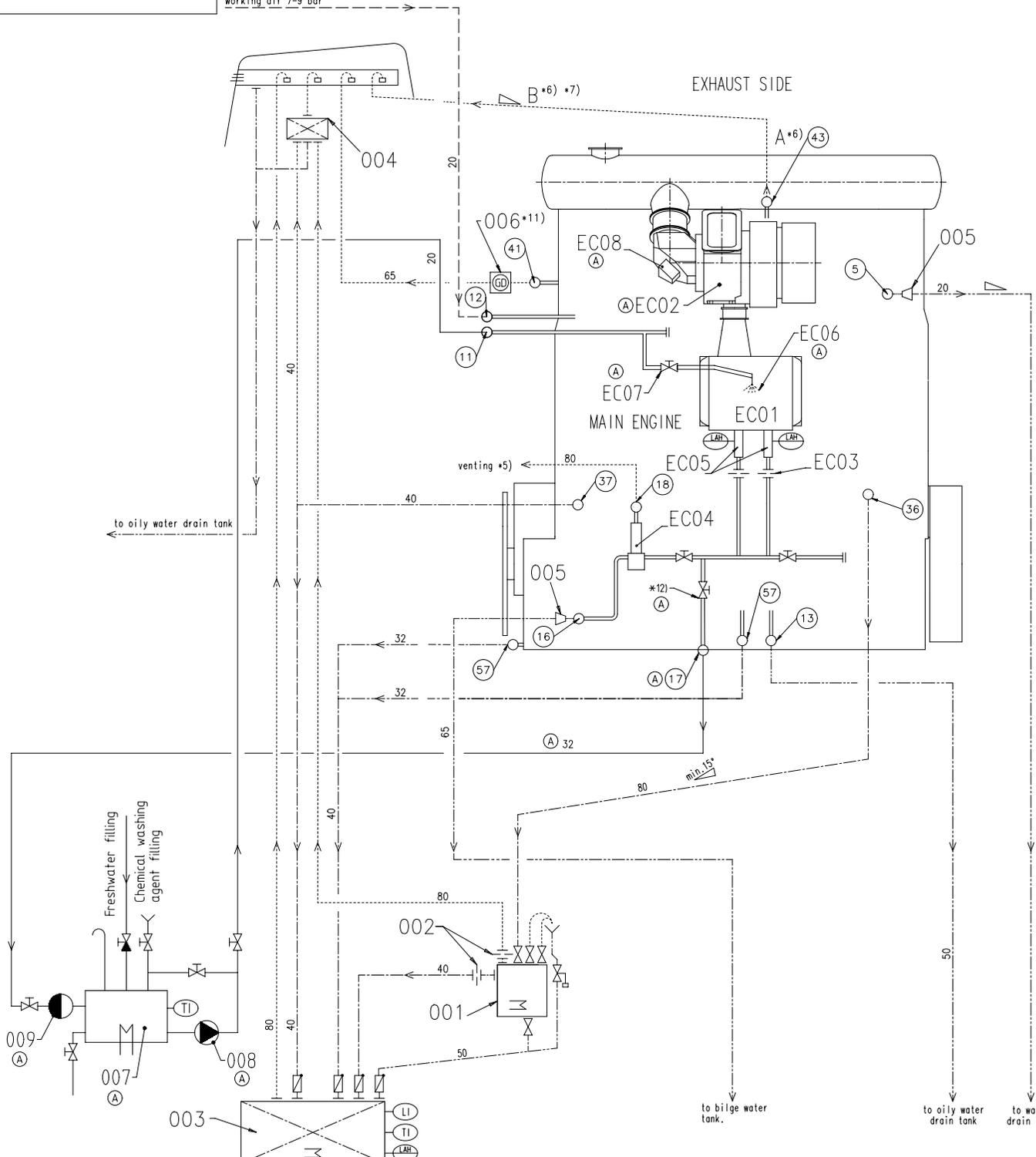


SURFACE PROTECTION SEE GROUP 0344
TOLERANCING PRINCIPLE ISO8015
GENERAL TOLERANCES ACCORDING TO ISO2768-mK

Prod.	X62DF		X62DF-1.1												
Change History	Rev.	Creator	Approver	Approval Date	Change ID	Change Synopsis						Approved	Activity Code	E	C
	A	npa101	mhu09	15.12.2023	0A00432	Drawing Updated						4	3		
	-	sde101	mhu019	26.04.2021	EAAD787403							-	-		
		LEAKAGE COLLECTION/WASHING SYS. SYSTEM DIAGRAM													
separate BOM available		Dimension													
Scale	-			NX	Units [mm] [kg]	Basic Material						Net Weight	0.001		
Main Design	Design Group		9724		Q-Code X X M		Standard		WDS						
Qty per	A3		Item ID		PAAD367858						Drawing Page/s	1/2			

SYSTEM PROPOSAL

working air 7-9 bar



Turbocharger type	A *7)	B *8)	Min. Inclination
1x A170	65	65	>5°
1x A175	65	65	>5°
1x A180	80	80	>5°
2x A165	65	80	>5°
2x A170	65	90	>5°
2x A175	65	100	>5°
1x A185	80	80	>5°
1x MET53MB	65	65	>3°
1x MET60MB	80	80	>3°
1x MET66MB	80	80	>3°
2x MET42MB	50	65	>3°
1x MET71MB	80	80	>3°
2x MET53MB	65	80	>3°
1x MET83MB	100	100	>3°
2x MET60MB	80	100	>3°

Pos.	SYSTEM COMPONENTS *1)
001	Sludge oil trap (according to separate drawing)
002	Throttling disc (size shown on separate sludge oil trap drawing)
003	Sludge or appropriate tank
004	Air vent manifold
005	Transition piece (adaptor) *9)
006	Gas detector *11)
(A) 007	Chemical washing water circulation tank *13)
(A) 008	Chemical washing water circulation pump
(A) 009	Chemical washing water strainer (0.5-1.0 mm)

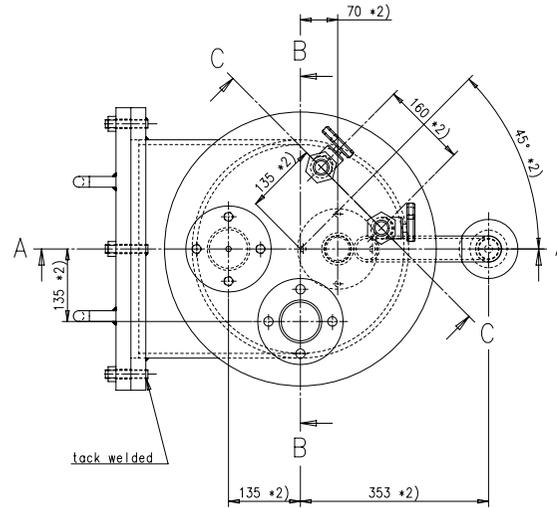
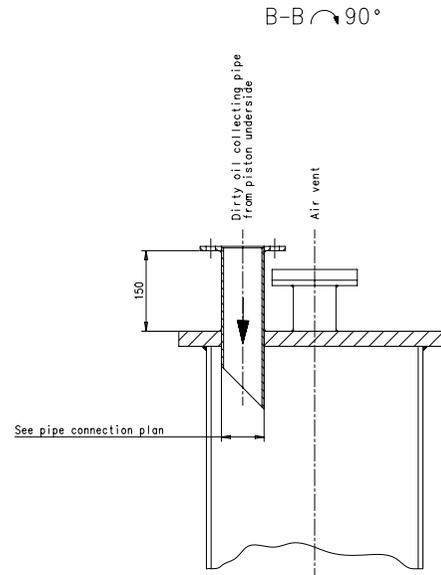
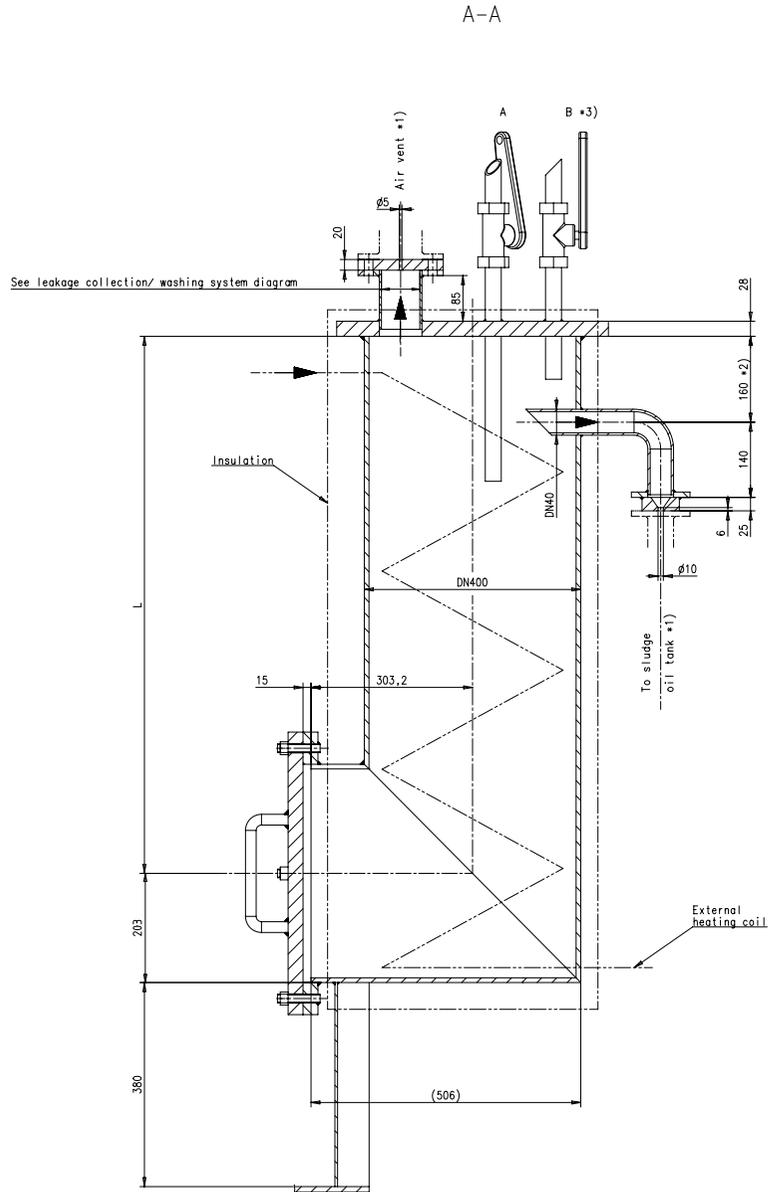
Pos.	ENGINE CONNECTIONS *2)
(5)	OUTLET - Cylinder cooling water drain
(11)	INLET - SAC washing water
(12)	INLET - Air for turbocharger cleaning
(13)	OUTLET - Oily water from scavange air receiver
(16)	OUTLET - SAC condensate water *4)
(A) (17)	OUTLET - SAC washing water
(18)	OUTLET - SAC venting *5)
(36)	OUTLET - Dirty oil piston underside
(37)	OUTLET - Leakage oil gland box
(41)	OUTLET - venting crankcase
(43)	OUTLET - Venting turbocharger
(57)	OUTLET - Various leakages

Pos.	ENGINE COMPONENTS *3)
EC01	Scavange air cooler (SAC)
(A) EC02	Turbocharger (TC)
EC03	Throttling disc
EC04	Venting Unit
EC05	Condensate drain unit
(A) EC06	SAC washing water spray nozzle
(A) EC07	SAC washing water isolating valve
(A) EC08	TC dry cleaning device

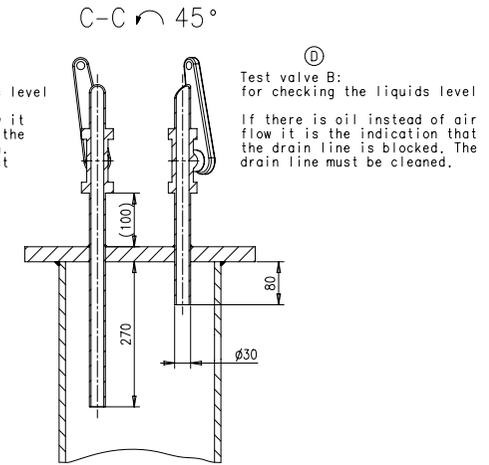
Remarks

- Air vent and drain pipes must be fully functional at all inclination angles of the ship at which the engine must be operational.
- *1) To be installed by the shipyard.
- *2) Refer to the "Pipe Connection Plan" for the execution and location of the engine pipe connections.
- *3) To be delivered by the engine manufacturer, i.e. already equipped on engine side
- *4) The amount of condensate water drained off after the SAC depends on the relative air humidity and the scavange air temperature before and after the SAC. Under extreme ambient conditions a maximum condensate quantity of up to 0.16 kg/kWh may be produced.
- *5) Free flow venting outside of engine room.
- *6) Depends on turbocharger type, see table on the left side.
- *7) Vent pipe diameter as per turbocharger requirements.
- *8) Vent pipe diameter of common collection pipe.
- *9) Installed as required (check with the Pipe Connection Plan).
- *10) Drain connections 13 and 16 include air flow from scavenging air system. It is recommended to connect these drains to different tanks. The tanks must be designed with sufficiently sized vents to avoid excessive pressure in the tanks. The drain amount depends on the ambient conditions.
- *11) Optional, if requested by the flag state and/or class to achieve IGC compliance.
- (A) *12) Switching to the chemical washing water circulation tank must be carried out for SAC cleaning.
- (A) *13) Washing water is heated to between 50 and 60 °C by a heating coil.

- Compressed air pipes
- Air vent pipes
- Drain & overflow pipes
- Washing water pipes
- Dirty oil drain pipes
- ==== Pipes on engine
- pipe connections



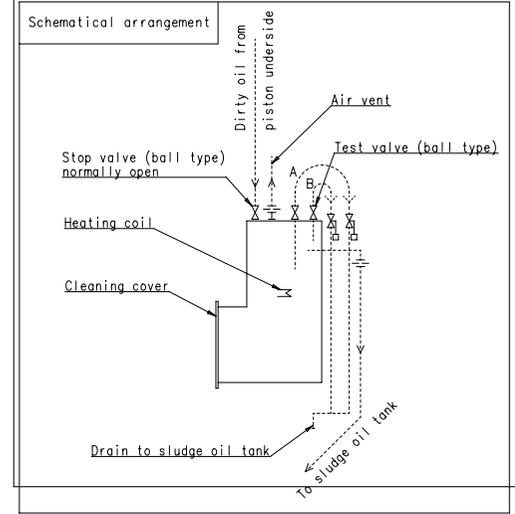
Ⓓ
Test valve A:
for checking the solids level
If there is no oil flow it is the indication that the solid level is too high. The sludge oil trap must be cleaned.



Remarks:

- *1) Orifice to be as shown
- *2) Observe location of pipes with regard to each other
- *3) Optional - Alternatives, such as level sensors, are possible

Details:	Cylinder bore size:	L = 1000	L = 550
	Capacity:	55-96	35-54
	Working pressure:	4 bar	
	Testing pressure:	6 bar	
	Temperature:	80°C	



Proj.	CX40DF	R1=rev50-D	R2=rev50-T-D V1	R1=rev58T-E	R1=rev80-L	R1=rev82	CR4HMM-PILOT	X33-B
D	sde01	mhu01	10.01.2022	04A00373	drawing updated			4
C	sde01	mhu019	10.09.2018	EAA008439	Legacy information. See corresponding ChangeNotice			4
B	dki021	mhu019	16.07.2017	EAA0087849	Legacy information. See corresponding ChangeNotice			4
Rev	WnGD	jba029	13.11.2009					-

WINGD
Winterthur Gas & Diesel

SLUDGE OIL TRAP

Scale	1:5	NX	Units [mm] [kg]	Basic Material	Net Weight	0.001
Design Group	9724	Q-Code	XXXXX	Standard	WDS	
Form ID	A1	Part	107.4.25.369.500	Drawing Page	1/1	

SURFACE PROTECTION SEE GROUP 0344
 TOLERANCING PRINCIPLE ISO8015
 GENERAL TOLERANCES ACCORDING TO ISO2768-MK

MIDS - LEAKAGE-COLLECTION and WASHING-SYSTEM (DG9724)

WinGD-X62DF/1.1

TRACK CHANGES

DATE	SUBJECT	DESCRIPTION
2021-05-04	DRAWING SET	First web upload
2023-12-20	PAAD367858A	New revision

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