												А
												В
	-				80393 80394	with sep HT CW s	arate expa	sure adjust				С
	-	Net W	0,001		407 / 20 522 500	CONCEPT	GUIDANCE		407/00/00/00			
	-	-		003	PAAD380377	Freshwate CENTRAL (HT_static	er generati COOLING WAT -pressure:	ER SYSTEM Buffer-unit			0,001	D
	SEE TABLE I	1 Quar PER F	- ntity NGINE	001 seq NO	PAAD380361 Material ID	CENTRAL (HT_static ^{Material} Name	COOLING WAT -pressure:	ER SYSTEM EXP tank Dimension, Occ	Standard or	Basic Material Material Standard	0,001 Weight	Approved
		MAD380394	PAAD380393	Modif. Free space	Number Drawr) date Nur	nber Drawn o		Drawn date	Q-Code XXXXX Standard ISO; JIS	Drawn date	
	L	- Haren		V	NIN GD nterthur Gas & Diesel	W5-8X5	2-S2.0	CENTRAL		ATER SYST		- DIMENSIONAL DRAWING - Confidential
TOLEF	ACE PROTECTION SEE GROUP 034 RANCING PRINCIPLE ISO8015 RAL TOLERANCES ACCORDING TO			Chkd 2	mm kg NX 9.04.2021 dki021 23.04.2021 jpi101 l 23.04.2021 mhu019	Pickup	Basic Material Scale _ Design Group 9721		1/1 ^{Material} AD1428	Net We 91	ight Rev	DID - DIMENSIONAL

5

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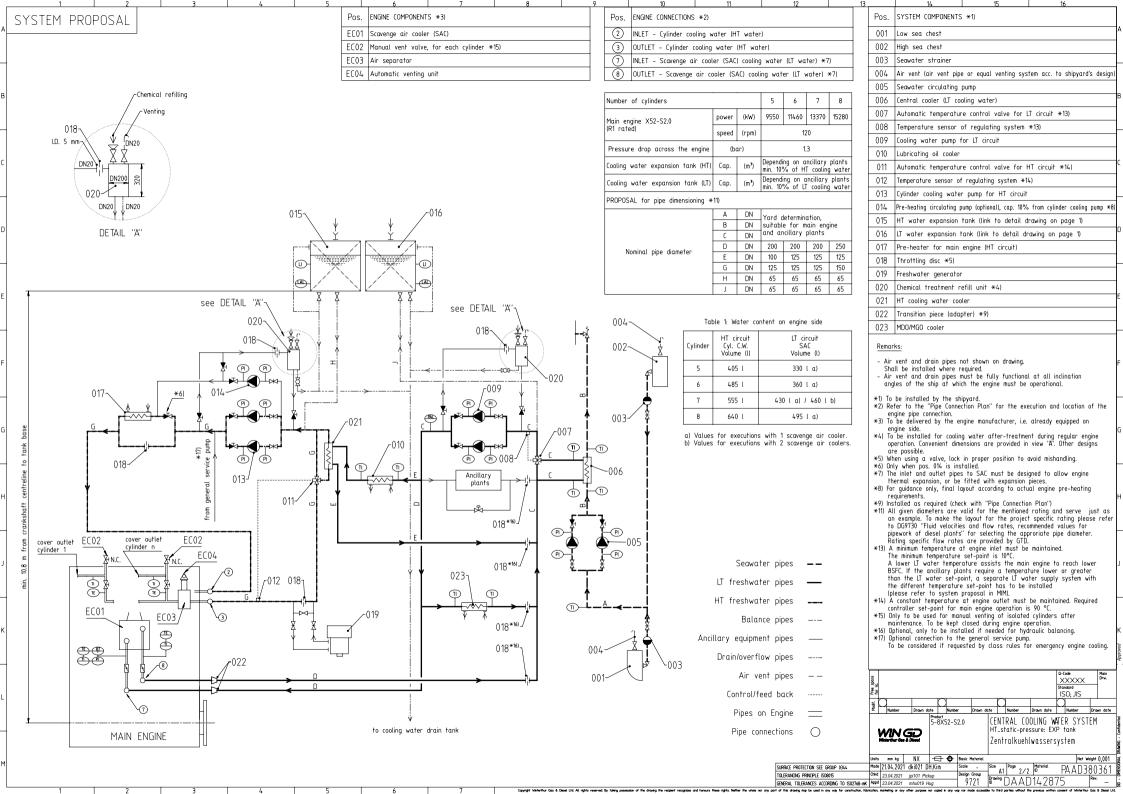
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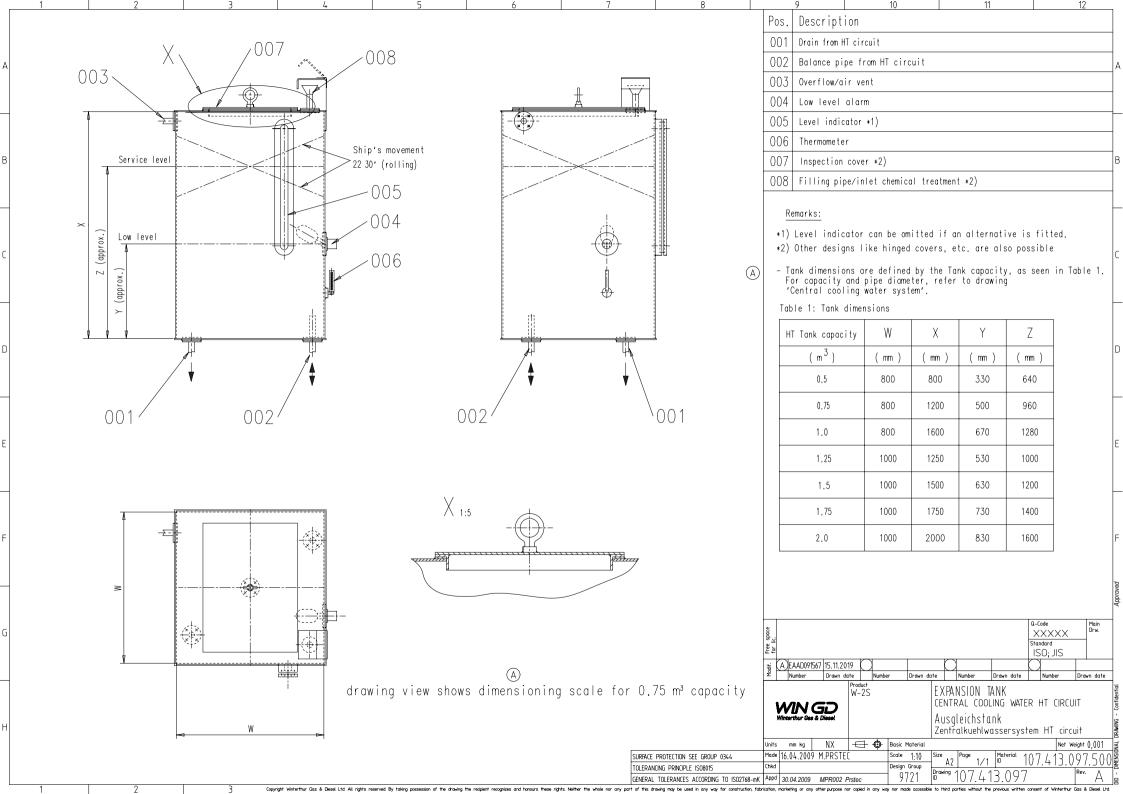
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1 2 3 4		5 6 7 8
	SPE	PECIFICATION which must be met:
X52-S2.0	2	 INLET - Cylinder cooling water (HT water) Cooling water pressure: 2.0 - 4.0 bar Cooling water volume flow: according to GTD specification Cooling water (freshwater) has to be treated according to WinGD specification. An expansion tank must be installed. The static pressure at engine inlet must be adjusted by the installation of the expansion tank. Pre-heating: The engine must be warmed-up by heated HT water to min. 60 °C before engine start. HT cooling water amount on engine side: Given in table1 on page 2
	3	OUTLET – Cylinder cooling water (HT water) Cooling water temperature: – Controller set-point: 90 °C – Steady state condition: 90±2 °C – Transient condition: 90±4 °C
	7	INLET – Scavenge air cooler (SAC) cooling water (LT water) – Cooling water pressure: 2.0 – 4.0 bar – Cooling water temperature: 10 – 36 °C – Cooling water volume flow: according to GTD specification – Cooling water (freshwater) has to be treated according to WinGD specification. – LT cooling water amount on engine side: Given in table1 on page 2
	8	OUTLET - Scavenge air cooler (SAC) cooling water (LT water) - Cooling water volume flow: according to GTD specification, adjusted by an orifice in the outlet pipe on shipside.
		1 015 107.413.097.500 EXPANSION TANK 107.413.097 0,001
		QTY SEQ NO Material ID Material Name Standard or Dimension, Occ Distandard or Drawing Distandard or Material Standard GR./NET Q-Code Main
FREE END		Product Drawn date Number Drawn date
		Units mm kg NX - Basic Material Net Weight 0,001 Made 2104 2021 dki021 DH Kim Scale - Size Page Material DA A D D O D (1
TOLERANCING PRINCIPLE ISO GENERAL TOLERANCES ACCO	08015	Chkd 23.04.2021 ipi101 Pickup Design Group A3 1/2 W TAADJUUJUT
SURFACE PROTECTION SEE G	GROUP 0344 08015	adjusted by an orifice in the outlet pipe on shipside.

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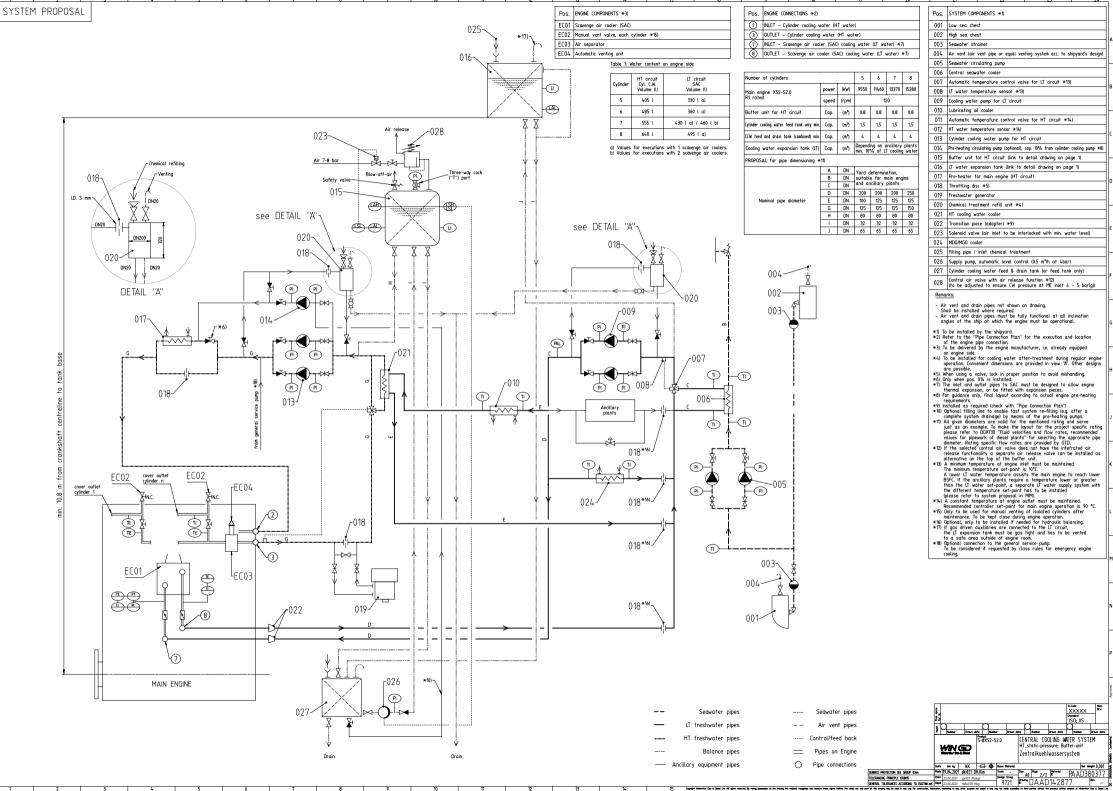




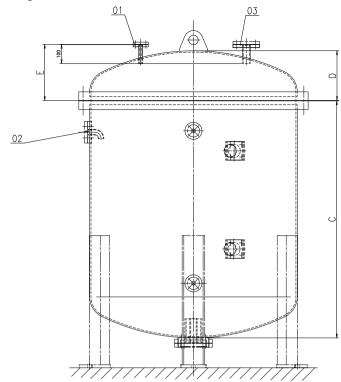
1 2 3 4 5	6 7 8	9 10 11 Pos. Description D	12
A 007 ~			
	008	002 Balance pipe from LT circuit 003 Overflow/air vent	
		003 Overflow/air vent 004 Low level alarm	
B Sevice level Ship's movement 22 ° 30' (rolling)		006 Level indicator *1) 007 Inspection cover *2)	
22 ° 30' (rolling)		007 Inspection cover *2) 008 Filling pipe/inlet chemical treatment *2)	L
		UUO FIIIng pipe/iniet chemical treatment *2)	
- 006			F
		Remarks:	
c Low level 004		 *1) Level indicator can be omitted if an alternative is fitted. *2) Other designs like hinged covers, etc. are also possible 	(
		 For required tank capacity and pipe diameters refer to drawing 'Central cooling water system' 	
		Table 1: Tank dimensions	
	μ ' μ		C
002	↓		
	, , ,	(m ³) (mm) (mm) (mm)	-
		0.5 800 800 330 640	
F		0.75 800 1200 500 960	F
-		1.0 800 1600 670 1280	
	X 1:5		
	/ 1:3	1.25 1000 1250 530 1000	-
		1.5 1000 1500 630 1200	
F		1.75 1000 1750 730 1400	F
≥		2.0 1000 2000 830 1600	
		2.0 1000 2000 000 1000	ad ad
			Amm
		u Q-Code	Main Drw.
G Y G	_	et al state stat	Dr w.
	Drawn for 0.75 m ³ capacity	ま (B)7-37.090 16.08.2007 (C)EAAD083145 25.01.2012 (D)EAAD091029	
		Yumber Drawn date Number Drawn date Number Drawn date Number Product W-2S EXPANSION TANK	Drawn date
		CENTRAL COOLING WATER LT CIRCUI	IIT B
н		Winkerdhur Ges & Diesek Zentralkuehlwassersystem LT	- WING -
		Units mm kg NX +++ + Basic Material Net W	eight (),()()1 z
	SURFACE PROTECTION SEE GROUP 0344 TOLERANCING PRINCIPLE ISO8015	Criku Design Group	19.500
1 2 Gopyright Winterthur Gas & Diesei Ltd. All nights reserved By taking possession of		nk Appel 11.06.1997 WCH001 Service User 9721 Browing 107.245.419 Tabrication, marketing or any othe purpose nor capited in any way nor made accessible to third parties without the previous written consent of Witherthur	Gas & Diesel Ltd

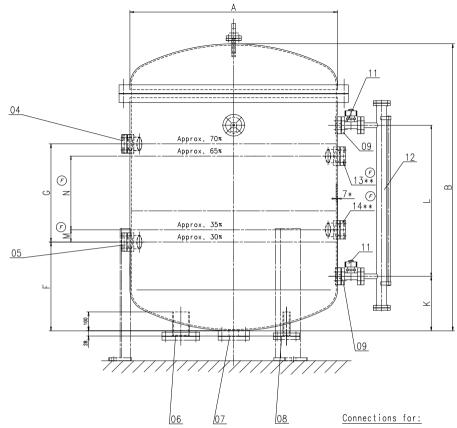
	1 2 3	4		5		6		7		8					
	SPECIFICATION which must be me	:†:													
A (8) OUTLET - Scavenge air cooler (SAC) cooling water (LT w	vater)		INLET – Cyl	linder coo	oling water	r (HT wate	er)			A				
	- Cooling water volume flow: according to GTD specific	- Cooling water volume flow: according to GTD specification, adjusted by an orifice in the outlet pipe on shipside.					 Cooling water pressure: 2.0 - 4.0 bar Cooling water volume flow: according to GTD specification Cooling water (freshwater) has to be treated according to WinGD specification. 								
в	X52-S2.0			 A buffe The store pressure Pre-heare min. 60 	er unit m atic press e setting ting: The °C befol	ust be ins sure at er l. engine m re engine	stalled. ngine inlet ust be wa start.	must be ac armed-up by side: Given	justed by I heated HT	buffer unit water to	E				
	Ô		(3)	OUTLET - (Cylinder (cooling wa	ter (HT wo	ater)							
ſ				Cooling wo - Controll - Steady - Transier	er set-pi state co	oint: 90 °C Andition: 90)±2 °C				ſ				
			7	INLET – Sco – Cooling – Cooling	water pr water te	ressure: 2. emperature	0 – 4.0 bo e: 10 – 36	ar °C			_				
ח				– Cooling – LT coolir	water (f ng water	reshwater) amount () has to Ē	g to GTD sp be treated o side: Given i	according to) WinGD specif on page 2.	ication.				
				1 016 10	7.245.419.5	00			107.245.419		0,001				
				1 015 107	7.245.626.5				107.245.626		0,001				
				ATY SEA NO	Material ID	Material Na	me	Dimension, Occ	Standard or Drawing	Basic Material Material Standard Q-Code	Weight GR./NET Main				
				or lic.						XXXXX Standard	Drw.				
E				lif.		\square		\square		ISO; JIS					
				Number	Drawn da	te Numbe Product 5-8X52-S			Drawn date		Drawn date				
	FREE END			Winterthur Gas	GD & Diesel	5-8X52-S	Z.0	HT_static-	LUULING pressure: B jehlwasser						
F				Units mm kg	NX		Basic Material				aht 0,001 🙀				
		SURFACE PROTECTION SEE GROUP 0 TOLERANCING PRINCIPLE ISO8015	344	Made 19.04.2021 Chkd 23.04.2021	dki021 D jpi101 Pick		Scale _ Design Group		1/2 Material	PAAD38	0377 Rev				
		GENERAL TOLERANCES ACCORDING	TO ISO2768-mK	Appd 23.04.2021			9721	Drawing DA /	<u>AD1428</u>	5// [···				

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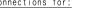


Tank Proposal





F													
Capacity	Α	В	С	D	E	F	G	Н	1	К	L	М	N
8001	Ø900	1430	1205	222	250	455	520	600	250	250	800	65	390
12001	ø1100	1520	1255	262	300	470	520	650	280	290	800	65	390



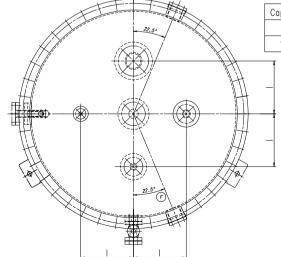
- 01 Compressed air supply from control air valve, DN15 with blank flange
- 02 Pressure indicator, DN25 with blank flange
- 03 Safety and relief valve adjustment 5,5 bar DN32 with blank flange
- 04 Level alarm high, with blank flange
- 05 Level alarm low, with blank flange
- 06 Compensation, DN80 with blank flange
- 07 Drain, DN32 with blank flange
- 08 Feed, DN32 with blank flange
- 09 Flanges for level indicator
- ©11 Valve for level indicator, self-closing type
 - 12 Level indicator

SURFACE PROTECTION SEE GROU TOLERANCING PRINCIPLE ISOBO

- 13 Level switch high, with blank flange **
- 14 Level switch low, with blank flange **

Drawn for 12001 capacity





Working pressure : 5 bar

* Wall thickness and test pressure : according to relevant classification society/rules Service temperature : max. 95°C

** Tank volume between LSH and LSL shall be no less than 150 litres. (F)



MIDS - WinGD X52-S2.0 – Cooling Water System (DG9721)

TRACK CHANGES

DATE	SUBJECT	DESCRIPTION
2021-05-10	DRAWING SET	First web upload

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